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Product Brochure For XXSH255

Hydraulic NC Pressbrake - PB-63B

63T x 3200mm

2-Axis with Backgauge - Includes Safety Light Guarding System



ORDER CODE:	XXSH255
MODEL:	PB-63B
Branch Location (State):	Melbourne
Type:	Hydraulic NC Pressbrake
Brand:	~
Capacity:	63T x 3200mm
Speed Range (rpm):	~
Motor Power (kW / hp):	~
Voltage / Amperage (V / amp):	~

Features

- Hydraulic / Mechanical ram, synchronised positive stop design, ram stroke controlled by precision mechanical nut depth stops built into each cylinder. Electronically controlled by Estun NC-E21 digital control assuring accurate repeatability.
- Parallelism is ensured by torsion bar that can be easily adjusted by clutch system.
- Segmented heavy duty 35° offset top punch is segmented for return bend clearance, complete with European style punch holder with an adjustable wedge clamping system for crowning. Intermediate clamp has safety key to stop punch dropping.
- Segmented Multi vee ('V') bottom die block on a bottom die holder.
- Conveniently mounted control box on pendant for quick swivel and adjustments.
- Mono-block steel frame design, welded then machined to ensure minimal bed deflection under load
- European Intermediate clamping system, allowing operator to change position of tooling to suit multiple requirements on complex applications. This feature ensures minimum down time, more productivity and results in reduced cost per finished product.
- Hydraulic MPA pressure gauge mounted on right side of support frame with quick adjusting pressure control knob allowing operator to accurately set the pressure required for different material thickness, incorporating with hydraulic overload protection.
- Welded steel fabricated synchronised torsion bar horizontally supporting main bending beam to provide consistent parallelism that also can be adjusted for taper correction.
- The vertical supporting slides are treated to provide greater ware resistance and increased accuracy.

Includes

- DRO for Y, X Axis control mounted on a swivel pendant for optimal ergonomics
- Mobile dual operation foot control
- Segmented 35° offset top tooling (not full length)
- Segmented four way multi vee (V) die block (not full length)
- Top tooling tool intermediate holder system with wedge type adjustment
- Powered backgauge with 520mm travel
- Oil tank level indicator

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Specific Features



Image 2



Image 3



Image 4



Image 5