

Product Brochure For XXM122

## MILL DRILL HAFCO HM36 GRD

Sydney Garage Sale  
 Pickup Only



|                               |                     |
|-------------------------------|---------------------|
| ORDER CODE:                   | ZD185               |
| MODEL:                        | DMF-44              |
| Branch Location (State):      | Melbourne           |
| Type:                         | Pedestal Mill Drill |
| Brand:                        | HAFCO METALMASTER   |
| Capacity:                     | 31.5mm              |
| Speed Range (rpm):            | ~                   |
| Motor Power (kW / hp):        | 1.5 / 2             |
| Voltage / Amperage (V / amp): | 240 / 10            |



### Description

Stand Included.

Sold without warranty.

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The HM-36 milling machines is similar in overall size to the popular RF31 but with the additional benefit of a 6-speed 95-1600rpm, gear driven head which can be tilted up to 90° either side of the vertical. This feature allows the head to be positioned in a variety of positions, allowing a whole range of milling, slotting, grooving, drilling and boring operations to be carried out.

The usual handle-driven down feed is available for precision drilling and there is a fine manual down-feed control for precise vertical milling.

The motor is controlled by a standard forward and reverse on/off switch.

There is a heavy duty steel stand available as an extra, strongly recommended bearing in mind the weight of the machine.

Also available is a optional power feed attachment which fits to the left hand end of the table and provides a smooth, variable speed longitudinal drive.

### Features

- Gear driven head 6 speeds
- Tilting head to  $\pm 90^\circ$  from vertical
- Milling head rotates 360° on column
- Extra large 730 x 210mm ground work table with T-slots
- Adjustable leadscrew nuts eliminating backlash on both axis
- Fine feed hand wheel operating quill feed
- Forward and reverse on/off switch
- 3MT spindle with 75mm diameter quill
- Adjustable table and drill length stops
- Rack and pinion wind-up head
- Rear slide-way cover and slide clamps on all axis
- Spindle lock for quill
- Table lock on both axis
- Metric dial graduations @ 0.05mm for X & Y axis

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**Includes**

- Stand

**Specific Features**



2

**Recommended Accessories**

D695

3-Axis Optimum Digital Readout Counter - 1µm

D694

1500mm Optimum Magnetic Digital Readout Scale

M230

Power Feed Unit

M240

Transformer



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**D322**  
 3MT Morse Taper Shank Drill Bit



**K150**  
 Mill-Drill Accessory Package Deal - Imperial Cutters



**K151**  
 Mill-Drill Accessory Package Deal - Metric Cutters



**C0965**  
 Clamp Kit 58 piece - Workshop Series



**C922B**  
 Collet & Chuck Set - 8 Piece



**C926**  
 Collet & Chuck Set - 20 Piece



**M3301**  
 Metric HSS Slot Drill & End Mill Set - 10 Piece



**M3321**  
 Imperial HSS Slot Drill & End Mill Set - 10 Piece



**D1171**  
 Metric Industrial HSS Reduced Shank Drill Set



**D1181**  
 Imperial Industrial HSS Reduced Shank Drill Set



**D117**  
 Metric HSS Reduced Shank Drill Set



**D4433**  
 3MT x JT3 Drill Chuck Arbor - 1/2" BSW Threaded Shank



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**D4436**  
 3MT x JT6 Drill Chuck Arbor -  
 1/2" BSW Threaded Shank



**C289**  
 Heavy Duty Drill Chuck - Keyed  
 Type



**C290**  
 Heavy Duty Drill Chuck - Keyed  
 Type



**C292**  
 Industrial Drill Chuck - Keyless  
 Type



**C294**  
 Industrial Drill Chuck - Keyless  
 Type



**T004B**  
 Tapping Chuck - Fixed



**L300**  
 Magnetic Swarf Remover



**S090A**  
 Soluble Metal Cutting Fluid - 1  
 Litre



**S090**  
 Soluble Metal Cutting Fluid - 5  
 Litre



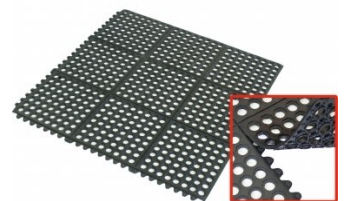
**M9991**  
 Magnetic Floor Sweeper



**M800**  
 Rubber Mat - Anti-Fatigue



**M805**  
 Rubber Mat - Anti-Fatigue



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**O000**  
 SpillFix Universal Organic  
 Absorbent



**O043**  
 Rust & Corrosion Preventive



**O042**  
 General Purpose Lubricant &  
 Corrosion Inhibitor



**O040**  
 Rust & Corrosion Preventive



**O044**  
 Rust & Corrosion Preventive

