

Product Brochure For W611

Planer & Thicknesser Combination - Spiral Cutter Head - PT-254S

254mm Wide Planer Capacity

254 x 190mm (W x H) Thicknesser Capacity



Ex GST
\$2,890.00

Inc GST
\$3,179.00

ORDER CODE:	W611
MODEL:	PT-254S
Planer Capacity (mm):	254
Cutter Head Type (HSS / Carb):	Carbide Inserts
Table Length - Planer (mm):	1110
Table Height - Planer (mm):	810
Length of Infeed Planer Table (mm):	525
Length of Outfeed Planer Table (mm):	525
Fence Length x Height (mm):	1080 x 130
Thicknesser Capacity (mm):	254 x 190
Table Length - Thicknesser (mm):	700 (with roller extension support)
Feed Speed (m/min):	5
Cutter Block Diameter (mm):	70
Cutter Block Speed (rpm):	4800
Motor Power (kW / hp):	2.2 / 3
Voltage / Amperage (V / amp):	240 / 10
Floor Space (W x D x H) (mm):	1100 x 600 x 940
Nett Weight (kg):	216



Description

You now don't have to choose between buying a separate planer or a thicknesser – with the PT-254S you can have the best of both worlds in one machine. Hafco Woodmaster has designed a machine now that includes a "Spiral Cutter Head" that cuts your timber effortlessly smoother and quieter than the conventional HSS blades.

The surfacing tables are 1100mm long, made from cast iron and precision ground finish to ensure material to slide smoothly to produce accurate results. The spiral cutter head is fitted with German quality carbide inserts and powered by a powerful 2.2kW / 3hp, 240V motor that can handle the toughest timbers to achieve superior finish every time.

This versatile machine features an extra heavy duty cast aluminium extruded fence with centered controls for quick adjustments, and a built-in dust chute capable of handling both operations.

Features

- Spiral cutter head with 44 carbide inserts
- Heavy-duty 2.2kW / 3hp 240V motor
- 254mm wide x 190mm high thicknesser capacity
- Auto-feed thicknesser rollers 5m/min
- 4800rpm cutter head speed
- 1100 x 265mm jointer table size
- Large aluminium fence tilts 45-90° with lever locking system and unique sliding design
- Heavy duty cast iron tables with ground finish to ensure accuracy and flatness
- Large hand-wheel for quick and precise adjustments of thickness height
- 100mm dust chute

Includes

- 5 x spare carbide inserts
- 10 x spare insert screws

Optional Accessories

- 4 x Machine Mounts - (M001)

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Specific Features



Spiral Cutter Head



Front View



Left Side View



Right Side View



Rear View



Thickener Setup - Front Right View



Thickener Setup - Rear View



Rear Left View



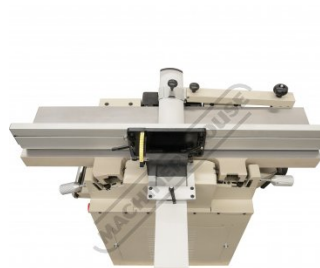
Left View



Rear Right View



Front Top View



Rear Top View



Dust Chute Set Up For Planer



Included Parts

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Recommended Accessories

W309

Safety Push Blocks & Stick Set



W616

Carbide Inserts for Spiral Cutter Heads on Planer & Thicknesser Combo's



W616S

Torx Screw



W332

Dust Collector



W394

Dust Collector



W344

Wood Dust Accessory Kit



M001

Steel Machine Mount & Rubber Insert



W334

Dust Hose Reducer



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W333

Dust Hose Reducer



W335

Blast Gate



W336

Dust Hose Elbow - 90 Degree



W337

Dust Hose Y Adaptor



W338

Dust Hose Universal Dust Hood



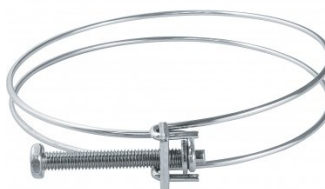
W339

Dust Hose Floor Sweeper Attachment



W340

Dust Hose Clamp



W343

Roller Stand



W343A

Roller Stand



W3434

Roller Stand

