

## Product Brochure For W561

### MIG Torch - 4 Metre - SB24-4M

4 Metre

Suits 190-250 Amp



|                                      |                |
|--------------------------------------|----------------|
| ORDER CODE:                          | W561           |
| Part Number:                         | SB24-4M        |
| Type:                                | MIG Torch      |
| Amperage (amp):                      | 250            |
| Electrical Pin Connector:            | ~              |
| Duty Cycle Rating: CO <sub>2</sub> : | 60% @ 250amp   |
| Duty Cycle Rating: Mixed Gas:        | 60% @ 220amp   |
| Includes U-Groove Roller (mm):       | ~              |
| Wire Size Capability (mm):           | 0.6 - 1.2      |
| Torch Connector (Type):              | Euro Connector |



#### Description

Suregrip Series  
 SB24 MIG Torch

#### Features

- 250A Air Cooled Mig Welding Torch
- Rating: 250A CO<sub>2</sub>
- 220A mixed gas
- EN60974-7 @ 60% duty cycle
- 0.6 to 1.2mm wires

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**UNIMIG**  
*Suregrip Series*

**Consumable parts**

All wear and spare parts are manufactured to the same specification as the OEM and are fully interchangeable.

**Hanger Hook**

A "plug and play" option, they encourage the operator to hang the torch off the ground where it is easy to locate.

**Medium Ergo Trigger Assembly**

Rapid field servicing ensured by a simple "plug and play" system. Switches can be exchanged in 5 seconds without the use of tools.

**Knuckle Joint and Cable Support**

Small movements of the handle and neck are possible independent of the cable assembly. A moulded polymer cable support increases flexibility and electrode support.



**Spring Pins**

Fitted with unbreakable spring loaded gun plug body pins.

**Rear Cable Support**

Extra length cable support systems ensure smooth and consistent wire feed at any angle.

**Swan Necks**

Manufactured to the same specification as the OEM.



**Ergo Handle**

A patented screwless design combines the ultimate in balance, positioning and ergonomics. Torch handles disassemble in 5 seconds for rapid fault analysis.

Top and bottom handle soft grips ensure all day welder comfort.

**Hyperflex Cable Systems**

Air cooled cable assemblies offer outstanding flexibility with the highest heat and abrasion resistance of any known cable.

The outer jacket is constructed from cross-linked polymers providing a tear proof outer with a burn threshold of 375°C.



**Gun Plug Housing**

Tough and damage resistant, housings and nuts are formed in robust glass-reinforced polymers encasing all conductive parts in accordance with EN60974-7.

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### Recommended Accessories

W10362

Magnetic MIG Torch Rest



W546

10 x 0.6mm Contact Tips - Steel



W548

10 x 0.8mm Contact Tips - Steel



W549

10 x 0.9mm Contact Tips - Steel



W550

10 x 1.0mm Contact Tips - Steel



W552

10 x 1.2mm Contact Tips - Steel



W549A

10 x 0.9mm Contact Tips - Aluminium



W550A

10 x 1.0mm Contact Tips - Aluminium



## Product Brochure For W561

### W552A

10 x 1.2mm Contact Tips -  
Aluminium



### W539

0.6-0.8mm Blue Steel Liner



### W567

1.0-1.2mm Red Aluminium Liner



### W555

2 x Conical Nozzles



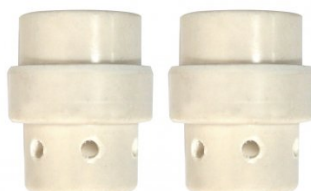
### W557

2 Contact Tip Holders



### W556

2 x Gas Diffusers



### W558

Swan Neck Assembly



### W563

MIG Torch - 3 Metre



### W249

MIG WELDER



### W250

MIG WELDER

