

Product Brochure For W559

MIG Torch - 4 Metre - SB25-4M

4 Metre
 #SB25-4M



Ex GST	Inc GST
\$168.50	\$185.35

ORDER CODE:	W559
Part Number:	SB25-4M
Type:	MIG Torch
Amperage (amp):	230
Electrical Pin Connector:	~
Duty Cycle Rating: CO2:	60% @ 230amp
Duty Cycle Rating: Mixed Gas:	60% @ 200amp
Includes U-Groove Roller (mm):	~
Wire Size Capability (mm):	0.6 - 1.2
Torch Connector (Type):	Euro Connector



Description

Suregrip Series
 SB25 MIG Torch

Features

- 250A AIR COOLED MIG WELDING TORCH
- Rating: 230A CO₂
- 200A mixed gas
- EN60974-7 @ 60% duty cycle
- 0.8 to 1.2mm wires

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UNIMIG
Suregrip Series

Consumable parts

All wear and spare parts are manufactured to the same specification as the OEM and are fully interchangeable.

Hanger Hook

A "plug and play" option, they encourage the operator to hang the torch off the ground where it is easy to locate.

Medium Ergo Trigger Assembly

Rapid field servicing ensured by a simple "plug and play" system. Switches can be exchanged in 5 seconds without the use of tools.

Knuckle Joint and Cable Support

Small movements of the handle and neck are possible independent of the cable assembly. A moulded polymer cable support increases flexibility and electrode support.



Spring Pins

Fitted with unbreakable spring loaded gun plug body pins.

Rear Cable Support

Extra length cable support systems ensure smooth and consistent wire feed at any angle.

Swan Necks

Manufactured to the same specification as the OEM.



Ergo Handle

A patented screwless design combines the ultimate in balance, positioning and ergonomics. Torch handles disassemble in 5 seconds for rapid fault analysis.

Top and bottom handle soft grips ensure all day welder comfort.

Hyperflex Cable Systems

Air cooled cable assemblies offer outstanding flexibility with the highest heat and abrasion resistance of any known cable.

The outer jacket is constructed from cross-linked polymers providing a tear proof outer with a burn threshold of 375°C.



Gun Plug Housing

Tough and damage resistant, housings and nuts are formed in robust glass-reinforced polymers encasing all conductive parts in accordance with EN60974-7.

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Recommended Accessories

W10362

Magnetic MIG Torch Rest



W546

10 x 0.6mm Contact Tips - Steel



W548

10 x 0.8mm Contact Tips - Steel



W549

10 x 0.9mm Contact Tips - Steel



W550

10 x 1.0mm Contact Tips - Steel



W552

10 x 1.2mm Contact Tips - Steel



W549A

10 x 0.9mm Contact Tips - Aluminium



W550A

10 x 1.0mm Contact Tips - Aluminium



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W552A

10 x 1.2mm Contact Tips -
Aluminium



W538

1.0-1.2mm Red Steel Liner



W539

0.6-0.8mm Blue Steel Liner



W567

1.0-1.2mm Red Aluminium Liner



W560

2 x Conical Nozzles



W562

2 x Contact Tip Holders



W562A

Swan Neck Assembly



W554

2 x Shroud Springs



W559A

MIG Torch - 3 Metre

