

Product Brochure For W253

MIG WELDER - WORKSHOP 390 SWF

#KUM390SWF

40-375 Amps Welding Current Range



Ex GST
\$5,135.45

Inc GST
\$5,649.00

ORDER CODE:	W253
MODEL:	WORKSHOP 390 SWF
Type:	MIG WELDER
Part Number:	KUM390SWF
Voltage (V):	415
Recommended Plug Amperage (amp):	32
Welding Current Range - MIG (amp):	40 - 375
Welding Current Range - STICK (amp):	~
Welding Current Range - TIG (amp):	~
Duty Cycle (% @ amp):	70 @ 335
Wire Spool Size (kg):	5 & 15
Ferrous Wire Size - Range (mm):	0.6 - 1.6
Stainless Steel Wire Size - Range (mm):	0.6 - 1.6
Aluminium Wire Size - Range (mm):	0.9 - 1.6
MMA Rod Size (mm):	~
Wire Feeding Speed (m/min):	~
Recommended Generator (KVA):	~
Dimensions (mm):	1270 x 940 x 550
Nett Weight (kg):	168



Description

The UNIMIG 390 SWF is a powerful workhorse with an exceptionally high duty cycle. It is ideally suited for medium to heavy fabrication industries as well as rural applications. Combining smooth arc characteristics with complete reliability, the UNIMIG 390 SWF is the unit to satisfy all the demands of the professional welder. Fitted standard with a geared four wheel roller drive system ensuring consistent wire feed and smooth welding.

The UNIMIG 390 SWF is supplied with a completely enclosed KT 50 wire feed unit which helps prevent dust and moisture fouling your wire and contaminating your weld. It comes with a set of fully covered 10 metre interconnecting cables and wheels for increased maneuverability.

High Duty Cycle operation 70% at 355 Amps
 30 Voltage positions
 Dual inductance settings for optimum arc characteristics on thin or thick material
 2T-4T trigger operation (MIG Only)
 Stich and Spot welding modes
 Adjustable Burnback control

Features

- Four wheel geared wire drive system
- Separate Wire Feeder
- 10 metre inter connecting cables
- Dual inductance for exceptional arc control
- High strength steel construction
- Heavy duty copper wound transformer
- Exceptional high duty cycle 70% @ 355 amps
- European made quality manufactured in Hungary
- Robust cabinets with steel/rubber wheels
- SWF models come with wheels and a swivel platform for wire feed unit
- SWF accommodates 15kg wire spools
- Thermal overload protection ensures efficiency

Includes

- KT 50 Separate Wire Feeder complete with 10 metre interconnecting cables
- SB36 4M Ergo MIG torch with Euro connection
- 10M Earth lead with 35/50 Dinse style connections

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- UNI-FLAME Twin Gauge Argon Regulator
- Gas Hose with Fittings

Specific Features



Right View



Front View

Recommended Accessories

W10362

Magnetic MIG Torch Rest

W572

MIG Torch - 3 Metre

W119

Anti-Spatter Spray

O0184

Ar/O₂ - Argon 98% & Oxygen 2% Disposable Cylinder



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O0185

CO₂/Ar - 86% Argon & 14%
Carbon Dioxide Disposable
Cylinder



O300

Gas Refillable Cylinder



O304

Gas Refillable Cylinder



O3045

Gas Refillable Cylinder



O302

Gas Refillable Cylinder



O306

Gas Refillable Cylinder



O3065

Gas Refillable Cylinder



O0171

Argon Gas Regulator



W160A

Argon Gas Regulator-Twin
Gauge



W161

Argon Gas Regulator-Bobbin
Flowmeter



W100

ROGUE™ Heavy Duty Welding
Gloves - 400mm



W001

Auto Darken Welding Helmet -
9-13 Shade



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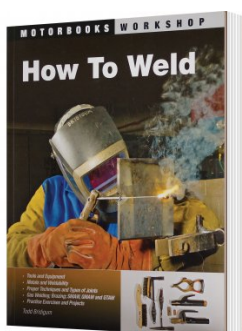
W002

Auto Darken Welding Helmet -
9-13 Shade



L3456

How to Weld Book



W225

Welding Curtain



W135

Ø0.9mm Mild Steel MIG
Welding Wire



W136

Ø0.8mm Mild Steel MIG
Welding Wire



W138

Ø0.6mm Mild Steel MIG
Welding Wire



W138A

Ø0.6mm Mild Steel MIG
Welding Wire



W140

Ø0.8mm Mild Steel MIG
Welding Wire



W140A

Ø0.8mm Mild Steel MIG
Welding Wire



W142

Ø0.9mm Mild Steel MIG
Welding Wire



W143

Ø1.0mm Aluminium MIG
Welding Wire



W144

Ø1.2mm Aluminium MIG
Welding Wire



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W145

Ø0.9mm Gasless Mild Steel
 MIG Welding Wire



W145A

Ø0.9mm Gasless Mild Steel
 MIG Welding Wire



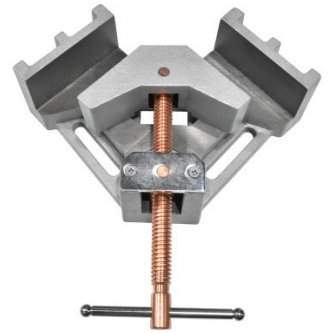
V099

90 degree Angle Vice Clamp



V100

90 degree Angle Vice Clamp



W546

10 x 0.6mm Contact Tips - Steel



W548

10 x 0.8mm Contact Tips - Steel



W549

10 x 0.9mm Contact Tips - Steel



W549A

10 x 0.9mm Contact Tips -
 Aluminium



W550

10 x 1.0mm Contact Tips - Steel



W550A

10 x 1.0mm Contact Tips -
 Aluminium



W552

10 x 1.2mm Contact Tips - Steel



W552A

10 x 1.2mm Contact Tips -
 Aluminium



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W539

0.6-0.8mm Blue Steel Liner



W538

1.0-1.2mm Red Steel Liner



W567

1.0-1.2mm Red Aluminium Liner



W564

2 x Conical Nozzles



W576

2 x Gas Diffusers



W568

Swan Neck Assembly

