

Product Brochure For W252

MIG WELDER - WORKSHOP 390

#KUM390

40-375 Amps Welding Current Range



Ex GST	Inc GST
\$4,062.73	\$4,469.00

ORDER CODE:	W252
MODEL:	WORKSHOP 390
Type:	MIG WELDER
Part Number:	KUM390
Voltage (V):	415
Recommended Plug Amperage (amp):	32
Welding Current Range - MIG (amp):	40 - 375
Welding Current Range - STICK (amp):	~
Welding Current Range - TIG (amp):	~
Duty Cycle (% @ amp):	70 @ 335
Wire Spool Size (kg):	5 & 15
Ferrous Wire Size - Range (mm):	0.6 - 1.6
Stainless Steel Wire Size - Range (mm):	0.6 - 1.6
Aluminium Wire Size - Range (mm):	0.9 - 1.6
MMA Rod Size (mm):	~
Wire Feeding Speed (m/min):	~
Recommended Generator (KVA):	~
Dimensions (mm):	1270 x 940 x 550
Nett Weight (kg):	144



Description

The Unimig 390 is a powerful workhorse with an exceptionally high duty cycle. It is ideally suited for medium to heavy fabrication industries as well as rural applications. Combining smooth arc characteristics with complete reliability, the Unimig 390 is the unit to satisfy all the demands of the professional welder. Fitted standard with a geared four roller drive system ensuring consistent wire feed and smooth welding.

Features

- Four wheel geared wire drive system
- Dual inductance for exceptional arc control
- High strength steel construction
- Heavy duty copper wound transformer
- Exceptional high duty cycle 70% @ 355 amps
- European made quality manufactured in Hungary

Includes

- SB36 4M Ergo MIG torch with Euro connection
- 4M Earth lead with 35/50 Dinse style connections
- UNI-FLAME Twin Gauge Argon Regulator
- Gas Hose with Fittings

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WELDING WIRE DIAMETER CHART							
MATERIAL THICKNESS	RECOMMENDED WIRE DIAMETERS						
	MIG SOLID WIRE				GASLESS FLUX CORED WIRE		
	0.6mm	0.8mm	0.9mm	1.0mm	0.8mm	0.9mm	1.2mm
24 Gauge (.60mm)							
22 Gauge (.75mm)							
20 Gauge (.90mm)							
18 Gauge (1.0mm)							
16 Gauge (1.2mm)							
14 Gauge (1.6mm)							
3.0mm							
5.0mm							
6.0mm							
8.0mm							
10.mm							
12.0mm							
For material thickness of 5.0mm and greater, multi-pass runs or a beveled joint design may be required depending on the amperage capability of your machine.							

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Specific Features



Right View



Front View

Recommended Accessories

W10362

Magnetic MIG Torch Rest



W572

MIG Torch - 3 Metre



W119

Anti-Spatter Spray



O0184

Ar/O₂ - Argon 98% & Oxygen 2% Disposable Cylinder



O0185

CO₂/Ar - 86% Argon & 14% Carbon Dioxide Disposable Cylinder



O300

Gas Refillable Cylinder



O304

Gas Refillable Cylinder



O3045

Gas Refillable Cylinder



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O302
Gas Refillable Cylinder



O306
Gas Refillable Cylinder



O3065
Gas Refillable Cylinder



O0171
Argon Gas Regulator



W160A
Argon Gas Regulator-Twin Gauge



W161
Argon Gas Regulator-Bobbin Flowmeter



W001
Auto Darken Welding Helmet - 9~13 Shade



W002
Auto Darken Welding Helmet - 9~13 Shade



W1000A
Promax HV5 Welding Jacket



W1001A
Promax Blue FR Welding Jacket



W1002A
Professional Promax BL7 Welding Jacket



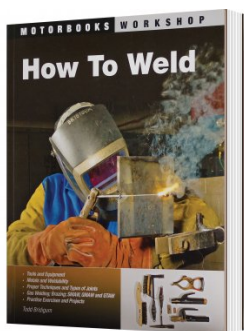
W100
ROGUE™ Heavy Duty Welding Gloves - 400mm



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L3456

How to Weld Book



W225

Welding Curtain



W135

Ø0.9mm Mild Steel MIG
Welding Wire



W136

Ø0.8mm Mild Steel MIG
Welding Wire



W138

Ø0.6mm Mild Steel MIG
Welding Wire



W138A

Ø0.6mm Mild Steel MIG
Welding Wire



W140

Ø0.8mm Mild Steel MIG
Welding Wire



W140A

Ø0.8mm Mild Steel MIG
Welding Wire



W142

Ø0.9mm Mild Steel MIG
Welding Wire



W143

Ø1.0mm Aluminium MIG
Welding Wire



W144

Ø1.2mm Aluminium MIG
Welding Wire



W145

Ø0.9mm Gasless Mild Steel
MIG Welding Wire



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W145A

Ø0.9mm Gasless Mild Steel
MIG Welding Wire



V099

90 degree Angle Vice Clamp



V100

90 degree Angle Vice Clamp



W546

10 x 0.6mm Contact Tips - Steel



W548

10 x 0.8mm Contact Tips - Steel



W549

10 x 0.9mm Contact Tips - Steel



W549A

10 x 0.9mm Contact Tips -
Aluminium



W550

10 x 1.0mm Contact Tips - Steel



W550A

10 x 1.0mm Contact Tips -
Aluminium



W552

10 x 1.2mm Contact Tips - Steel



W552A

10 x 1.2mm Contact Tips -
Aluminium



W539

0.6-0.8mm Blue Steel Liner



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W538

1.0-1.2mm Red Steel Liner



W567

1.0-1.2mm Red Aluminium Liner



W564

2 x Conical Nozzles



W576

2 x Gas Diffusers



W568

Swan Neck Assembly

