

Product Brochure For W214

Welding Electrodes - Cast Iron - ENI-416

($\varnothing 2.5 \times 300\text{mm} \times 10$) & ($\varnothing 3.25 \times 300\text{mm} \times 5$)



ORDER CODE:	W214
MODEL:	ENI-416
Type:	Cast Iron
Size & Quantity Supplied:	$\varnothing 2.5 \times 300\text{mm} \times 10$ & $\varnothing 3.25 \times 300\text{mm} \times 5$

 magmaweld



Description

Electrode having a nickel-iron core wire for welding cast iron with or without preheating. The weld metal features a low coefficient of thermal expansion and as a result, little shrinkage. It has higher strength properties than pure nickel weld metal and is therefore preferable used for welding nodular cast iron, white and black heart malleable cast iron, as well as austenitic nodular cast iron or joining these metals to components made of steel, copper or nickel materials. Easy arc striking and re-striking, stable arc, smooth bead. Weld metal is machineable. Weld short beads.

Features

- Covered electrode for heterogeneous welding of cast iron basic covering

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Recommended Accessories

W194

MIG/TIG/STICK WELDER

