

## Product Brochure For W213

# Welding Electrodes - Hard Facing - EH-531

(Ø3.25 x 350mm x Qty 10)



|                           |                    |
|---------------------------|--------------------|
| ORDER CODE:               | W213               |
| MODEL:                    | EH-531             |
| Type:                     | Hard Facing        |
| Size & Quantity Supplied: | Ø3.25 x 350mm x 10 |



## Description

Basic type heavy coated, high recovery electrode for depositing primary and eutectic Cr, Nb, Mo, W and V carbides in austenitic matrix. Suitable for hardfacing of parts subjected to heavy abrasion with moderate impact. The typical transverse cracks occurring in such a hard metal is not suitable for applications where impact and shock conditions prevail. The weld metal is machineable only by grinding. It has a quiet and regular fusion with metal recovery of 240%. Possible to use with both DC and AC.

## Features

- Covered electrode for wear resisting hard surfacing applications heavy rutile covering

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### Recommended Accessories

W194

MIG/TIG/STICK WELDER

