

Product Brochure For T8409

M8 x 1.0mm HSS Spiral Flute Tap

Metric Fine Pitch

Ex GST

\$24.00

Inc GST

\$26.40



ORDER CODE:	T8409
Size:	M8
Pitch:	1.0mm
Pitch Type:	Metric Fine
Flute Type:	Spiral
Thread Form:	Metric
Max Cut Depth:	2.5 x D
Nut Tolerance:	ISO 2 / 6H
Standard:	DIN 374
test:	-



Description

Spiral flute taps feature a spiral fluted design rather than conventional straight flutes. The spiral flutes assist in ejecting chips upward & out of the tapped hole & are commonly used in blind hole applications when threads are required close to the bottom of the hole.

Features

- M35 High Speed Steel with 5% cobalt
- TiCN Coating for increased wear resistance
- Precision ground thread
- DIN 371 Standard

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Recommended Accessories

D1272

Metric 135° Precision HSS Drill Set - 25 Piece



D1282

Imperial 135° Precision HSS Drill Set - 29 Piece



D126

Metric 135° Precision HSS Drill Set - 170 Pieces



C289

Heavy Duty Drill Chuck - Keyed Type



C290

Heavy Duty Drill Chuck - Keyed Type



C292

Industrial Drill Chuck - Keyless Type



C294

Industrial Drill Chuck - Keyless Type



T012

Metric Alloy Steel Tap & Die Set - 32 Piece



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T013

Metric HSS Tap & Die Set - 32 Piece



T014

Metric Alloy Steel Tap & Die Set - 45 Piece



T015

Imperial Alloy Steel Tap & Die Set - 45 Piece



D502

HSS Centre Drill - No. 2



D503

HSS Centre Drill - No.3



D504

HSS Centre Drill - No. 4



D505

HSS Centre Drill - No. 5



T019

Metric HSS Hand Tap & Drill Set - 29 Piece



D107

HSS Step Drill Sets



D106

Countersink Sets – 90° Three Flute



D105

Deburring Countersink Sets – 90° Cross Hole

