

## Product Brochure For T8320

### M14 x 1.5mm HSS Spiral Point Tap (Gun Tap)

Metric Fine Pitch



**Ex GST**  
**\$54.00**

**Inc GST**  
**\$59.40**

|                |                        |
|----------------|------------------------|
| ORDER CODE:    | T8320                  |
| Size:          | M14                    |
| Pitch:         | 1.5mm                  |
| Pitch Type:    | Metric Fine            |
| Flute Type:    | Spiral Point (Gun Tap) |
| Thread Form:   | Metric                 |
| Max Cut Depth: | 2.5 x D                |
| Nut Tolerance: | ISO 2 / 6H             |
| Standard:      | DIN 374                |
| test:          | -                      |



#### Description

Spiral point taps, also known as gun or gun nose taps, have the same general physical dimensions as standard straight flute taps. However, the spiral point tap has the cutting face, with the first few threads, cut at a predetermined angle relative to the tap's axis angle to force the ejection of chips forward of the cutting action. This feature, and the excellent shearing action of the flute, make spiral point taps ideal for production tapping of through holes. Typically, this not only provides great strength to allow higher tapping speeds but requires less power to drive.

#### Features

- M35 High Speed Steel with 5% cobalt
- TiCN Coating for increased wear resistance
- Precision ground thread
- DIN 371 Standard

## Product Brochure For T8320

### Recommended Accessories

#### D1272

Metric 135° Precision HSS Drill Set - 25 Piece



#### D1282

Imperial 135° Precision HSS Drill Set - 29 Piece



#### D126

Metric 135° Precision HSS Drill Set - 170 Pieces



#### C289

Heavy Duty Drill Chuck - Keyed Type



#### C290

Heavy Duty Drill Chuck - Keyed Type



#### C292

Industrial Drill Chuck - Keyless Type



#### C294

Industrial Drill Chuck - Keyless Type



#### T012

Metric Alloy Steel Tap & Die Set - 32 Piece



## Product Brochure For T8320

### T013

Metric HSS Tap & Die Set - 32 Piece



### T014

Metric Alloy Steel Tap & Die Set - 45 Piece



### T015

Imperial Alloy Steel Tap & Die Set - 45 Piece



### D502

HSS Centre Drill - No. 2



### D503

HSS Centre Drill - No.3



### D504

HSS Centre Drill - No. 4



### D505

HSS Centre Drill - No. 5



### T019

Metric HSS Hand Tap & Drill Set - 29 Piece



### D107

HSS Step Drill Sets



### D106

Countersink Sets – 90° Three Flute



### D105

Deburring Countersink Sets – 90° Cross Hole

