

Product Brochure For T8309

M8 x 1.0mm HSS Spiral Point Tap (Gun Tap)

Metric Fine Pitch

Ex GST
\$24.00

Inc GST
\$26.40



ORDER CODE:	T8309
Size:	M8
Pitch:	1.0mm
Pitch Type:	Metric Fine
Flute Type:	Spiral Point (Gun Tap)
Thread Form:	Metric
Max Cut Depth:	2.5 x D
Nut Tolerance:	ISO 2 / 6H
Standard:	DIN 374
test:	-



Description

Spiral point taps, also known as gun or gun nose taps, have the same general physical dimensions as standard straight flute taps. However, the spiral point tap has the cutting face, with the first few threads, cut at a predetermined angle relative to the tap's axis angle to force the ejection of chips forward of the cutting action. This feature, and the excellent shearing action of the flute, make spiral point taps ideal for production tapping of through holes. Typically, this not only provides great strength to allow higher tapping speeds but requires less power to drive.

Features

- M35 High Speed Steel with 5% cobalt
- TiCN Coating for increased wear resistance
- Precision ground thread
- DIN 371 Standard

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Recommended Accessories

D1272

Metric 135° Precision HSS Drill Set - 25 Piece



D1282

Imperial 135° Precision HSS Drill Set - 29 Piece



D126

Metric 135° Precision HSS Drill Set - 170 Pieces



C289

Heavy Duty Drill Chuck - Keyed Type



C290

Heavy Duty Drill Chuck - Keyed Type



C292

Industrial Drill Chuck - Keyless Type



C294

Industrial Drill Chuck - Keyless Type



T012

Metric Alloy Steel Tap & Die Set - 32 Piece



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T013

Metric HSS Tap & Die Set - 32 Piece



T014

Metric Alloy Steel Tap & Die Set - 45 Piece



T015

Imperial Alloy Steel Tap & Die Set - 45 Piece



D502

HSS Centre Drill - No. 2



D503

HSS Centre Drill - No.3



D504

HSS Centre Drill - No. 4



D505

HSS Centre Drill - No. 5



T019

Metric HSS Hand Tap & Drill Set - 29 Piece



D107

HSS Step Drill Sets



D106

Countersink Sets – 90° Three Flute



D105

Deburring Countersink Sets – 90° Cross Hole

