

Product Brochure For T8105

M10 x 1.5mm Straight Flute HSGT 3pc Tap Set - T9011000

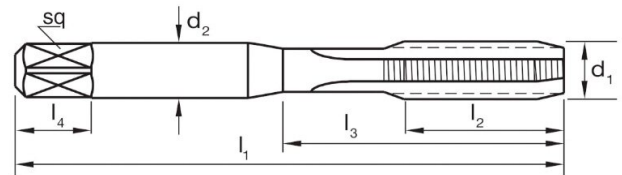
Metric Coarse



Ex GST
\$85.00

Inc GST
\$93.50

ORDER CODE:	T8105
Part Number:	T9011000
Set Includes (Tap Profile):	Taper - Intermediate - Plug
Flute Type:	Straight
d1 - Tap Size (Diameter) (Ø / mm):	M10
d2 - Shank Diameter (Ø / mm):	7.0
Pitch (TPI):	1.5mm
Pitch Type (TPI):	Course
Thread Form (Type):	Metric
Standard (DIN):	ISO 529
I1 - Length (mm):	80
I2 - Flute Length (mm):	24.0
I4 - Square Length (mm):	8.0
Square Across Flats (mm):	8.00
Drill Tapping Size (Diameter) (Ø / mm):	8.5



Description

The Sutton Tools Tap Set is designed for general purpose use and is suitable for materials up to 1000N/mm². It can be used for both hand and machine operations, making it versatile for various applications. With depths up to approximately 1 x d₂, this tap set provides reliable performance and precision.

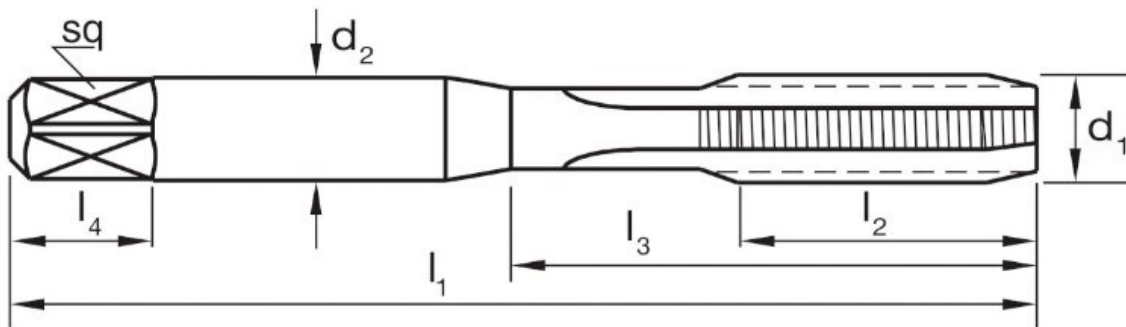
Features

- General purpose use
- Suitable for materials up to 1000N/mm²
- Suitable for both hand and machine operations
- Depths up to approx. 1 x d₁
- Material: HSS M2
- Standard: ISO529
- Tolerance: ISO2/6H
- Finish: Bright
- Type: Straight Flute

Includes

- 1 x Taper
- 1 x Intermediate
- 1 x Bottoming

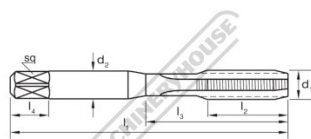
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Specific Features



Starter Intermediate & Plug Tap



Diagram