Sydney: (02) 9890 9111
Brisbane: (07) 3715 2200
Melbourne: (03) 9212 4422
Perth: (08) 9373 9999
Adelaide: (08) 9373 9969
sales@machineryhouse.com.au
www.machineryhouse.com.au

Product Brochure For T8101

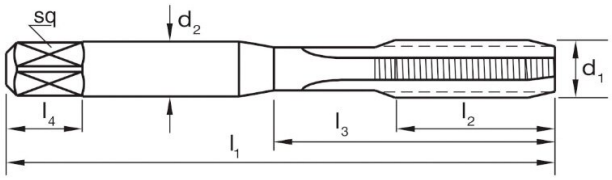
TAP and DRILL SET 14 PCE SUTTON - T3850014

Metric ISO



Please Call

ORDER CODE:	T8102
Part Number:	T9010500
Set Includes (Tap Profile):	Taper - Intermediate - Plug
Flute Type:	Straight
d1 - Tap Size (Diameter) (Ø / mm):	M5
d2 - Shank Diameter (Ø / mm):	3.5
Pitch (TPI):	0.8mm
Pitch Type (TPI):	Course
Thread Form (Type):	Metric
Standard (DIN):	ISO 529
l1 - Length (mm):	58
l2 - Flute Length (mm):	16.0
l4 - Square Length (mm):	6.0
Square Across Flats (mm):	4.00
Drill Tapping Size (Diameter) (Ø / mm):	4.2



Description

The Sutton Tap and Drill Set includes M3 - M12 Intermediate Taps along with the tapping drill for each size.It is designed for general purpose use and is suitable for materials up to 1000N/mm². It can be used for both hand and machine operations, making it versatile for various applications. With depths up to approximately 1 x d?, this tap set provides reliable performance and precision.

Features

- General purpose use
- Suitable for materials up to 1000N/mm2
- Suitable for both hand and machine operations
- Depths up to approx. 1 x d1
- Material: HSS M2
- Standard: ISO529
- Tolerance: ISO2/6H
- Finish: Bright
- Type: Straight Flute

Includes

- Intermediate Taps - M3,M4,M5,M6.M8,M10,M12.
- Drills - 2.5, 3.3, 4.2, 5.0, 6.8, 8.5,10.2mm

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Specific Features



DRILL SET SUTTON