

Product Brochure For T070

## Tube Bender - Electric - DB-32

Ø15.87 - Ø31.75mm Round Tube Capacity

Includes Ø15.87, Ø19.05, Ø22.22, Ø25.4 & Ø31.75mm Aluminium Tube Formers



**Ex GST**  
**\$2,490.00**

**Inc GST**  
**\$2,739.00**

ORDER CODE:	T070
MODEL:	DB-32
Material (Type):	Tube
Material Section (Type):	Round
Machine (Type):	Electric
Hydraulic Jack Size (Tonne):	~
Round Pipe Range (NB) - Mild Steel (inch / mm):	~
Round Tube Range (OD) - Mild Steel (inch / mm):	Ø15.87 - Ø31.75
Square Tube Range (inch / mm):	~
Tube Wall Thickness - Mild Steel (inch / mm):	2.0*
Round Pipe (NB) x Wall Capacity - Mild Steel (inch):	~
Round Pipe (NB) x Wall Capacity - Aluminium (inch / mm):	~
Round Pipe (NB) x Wall Capacity - Stainless Steel (inch / mm):	~
Round Tube (OD) x Wall Capacity - Mild Steel (inch / mm):	~
Round Tube (OD) x Wall Capacity - Aluminium (inch / mm):	~
Round Tube (OD) x Wall Capacity - Copper, Brass (inch / mm):	~
Round Tube (OD) x Wall Capacity - Stainless Steel (inch / mm):	~
Round Tube (OD) x Wall Capacity - Chromoly (inch / mm):	~
Solid Rod - Mild Steel (inch / mm):	~
Square Tube x Wall Capacity - Mild Steel (inch / mm):	~
Rectangle Tube x Wall Capacity - Mild Steel (inch / mm):	~
Bend Speed - Maximum (Deg / Sec):	~
Bend Direction:	~
Centre Line Radius - Maximum (CLR) (inch / mm):	~
Centre Line Radius - Minimum (CLR) (inch / mm):	~
Tube Formers Included (inch / mm):	15.87, 19.05, 22.22, & 25.4 & 31.75 OD Round
Pipe Formers Included (inch / mm):	~
Spigot Size on Ram (inch / mm):	~
Angle Capacity (deg):	0 - 180°
Hydraulic Pressure - Maximum (psi):	~
Motor Power (kW / hp):	1.7 / 2.3
Voltage / Amperage (V / amp):	240
Nett Weight (kg):	32.6

### Description

Manufactured in Taiwan

A versatile, powerful and portable tube-bending system for site use or pre-fabrication of pre-set angle

The DB-32 includes a digital display readout for dialling in the bend angle required and is use on the following material tube types; Steel, copper, plastic-coated copper, coated soft steel, aluminium. Universal applications for plumbing, heating, refrigeration, air conditioning and general industry.

### Features

- Complete with 5 Aluminium round tube formers (Ø15.87, Ø19.05, Ø22.22, Ø25.4 & Ø31.75mm OD)
- Digital readout display 0-180° for repetitive bends
- Automatic stop at pre-selected angle
- High reduction transmission for increased torque

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- Patented low-friction guide shoe
- Forward & reverse switch
- 1.7kW 240V motor
- Aluminium Round Tube Formers Capacities:
- Ø15.87, Ø19.05, Ø22.22, Ø25.4mm OD - 2.0mm mild steel wall & 1.6mm stainless steel wall thickness
- \* Ø31.75mm OD - 1.6mm mild steel wall & 1.2mm stainless steel wall thickness

### Includes

- Aluminium Round Tube Formers:
- Ø15.87mm OD x 68mm Centreline radius
- Ø19.05mm OD x 80mm Centreline radius
- Ø22.22mm OD x 92mm Centreline radius
- Ø25.4mm OD x 103mm Centreline radius
- Ø31.75mm OD x 130mm Centreline radius
- Three leg stand
- Plastic carry case

### Specific Features



Plastic Carry Case



Digital Readout Angle 0~180°



Main Body Top View



Forward Reverse Switch



Bend Angle Setting Dial For Digital Readout



Bending Trigger Switch



Formers-Follower Dies



1" Inch Former & Follower Die



Former & Follower Die Side View

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**Recommended Accessories**

**T072**  
28.57mm OD Round Tube  
Former Set



**W3436**  
Roller Stand - V-Type



**T606**  
Electric Pipe & Tube Bender -  
Digital Control



**T607**  
Electric Pipe & Tube Bender -  
Digital Control, Includes Stand



**B8119**  
Pipe/Tube Bending Lube -  
475ml



**M977**  
Digital Bevel Box

