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Product Brochure For S99525

# Hemming Die, Spring Type V12 26 Degrees - HD135-12.26.800

135 x 60mm x 800mm Long
Suits MetalMaster, Amada & European Pressbrakes

On Sale

| | Ex GST | Inc GST |
|---|---|---|
| | ~~$2,290.00~~ | ~~$2,519.00~~ |
| | $2,180.00 | $2,398.00 |



| | |
|---|---|
| Order Code: | S99525 |
| Model: | HD135-12.26.800 |
| Type: | Hemming Die |
| Size (mm): | 135 x 60 x 800 |

## Description

Spring-loaded hemming dies feature a durable spring mechanism that allows the die to perform a two-stage hemming process, performing the initial acute bend and the final flattening in one setup streamlines the manufacturing process by eliminating tool changes.

Made from chromium-molybdenum high strength steel and heat treated for long term durability.

V Size - 12mm
V Angle - 26 Degrees
Radius - 2.0mm
Total Height - 135mm
Spring Stroke - 15mm
Max. Tonnage - 1000kN/m
Length - 800mm

Designed to be used directly on a pressbrake with a narrow table suitable to hold 60mm tooling or can be used universally on any wide table pressbrake by using a die rail.

Suits: 60mm Die Rail
S996B - 3200mm Long die rail
S997B - 4000mm Long die rail

Suits MetalMaster, Amada & European Pressbrakes

## Features

- Spring Loaded design for durability and repeatability
- 2 Stage Hemming streamlines produtivity
- 12mm x 26 Degree Acute V Die Block with inbuilt flattening station

## Optional Accessories

- S99520 - 26 Degree Top Tool

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## Specific Features



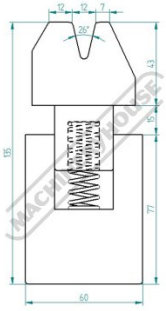
Full View



Measurements



Side Profile



Hemming Die V12 26Deg