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Product Brochure For S932

Hydraulic NC Guillotine - HG-860B

2500 x 6mm Mild Steel Shearing Capacity
1-Axis Ezy-Set NC-89 Controlled Backgauge & Includes Rapid Blade Adjustment



ORDER CODE:	S932
MODEL:	HG-860B
Shearing Capacity - Mild Steel (mm):	6
Shearing Capacity - Stainless Steel (mm):	4
Shearing Length (mm):	2500
NC Control (Type):	Ezy-Set NC-89
Backgauge (Type):	Leadscrew
Backgauge Travel (mm):	700
Pneumatic Sheet Supports:	~
Quick Action Blade Clearance Adjustment:	Yes
Strokes / min (SPM):	12
Blade Angle (deg):	2º
Throat Depth (mm):	~
Motor Power (kW / hp):	7.5 / 10
Voltage / Amperage (V / amp):	415
Floor Space Requirements (L x W x H) (mm):	~
Nett Weight (kg):	3380

METALMASTER

1 YEAR WARRANTY

NO PLUG 415V

Features

- 2500mm x 6mm cutting capacity
- 7.5kW / 10hp 415V motor
- Ezy-Set NC-89 Go-To digital display controlled backgauge with DRO counter
- Quick action blade clearance adjustment for shearing material 1 - 6mm
- Hydraulic material clamping for accurate shearing
- One shot lubrication pump & reservoir for slideway protection
- Squaring arm incorporating flip over stops
- Roving foot pedal control
- Clamp beam design allows clear view to shadow line on material
- Blades made from 9CrSi material suitable for cutting stainless steel
- Plate support tables with transfer balls for quick & easy material alignment and manoeuvrability
- Front sheet supports with ball bearing guides preventing material damage when setting up
- Safety three photo electric light beams on rear guarding
- Safety reset rear guarding button mounted to back of electrical box
- Heavy duty under driven machine construction
- Equipped with shadow line lighting-alignment device
- Mild steel capacity is rated on hot rolled material with 250MPA

- Pre-Commissioning:
- 1. Guillotine is run & tested prior delivery
- 2. Hydraulic oil is included with machine

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Specific Features


Right View


NC 89 Control Panel



NC 89 Backgauge DRO


Quick Action Blade Clearance Adjustment


Squaring Arm


Squaring Arm with Flip Over Stop


Front Sheet Supports with Roller Bearings


Material Transfer Ball On the Table


NC-89 Control Backgauge


Motorised Backgauge Close Up


Motorised Backgauge Right View


Back Gauge Drive Motor


Micro Switches


3 Safety Photo Sensors


Safety Omron E3ZS Rear Light Sensor Guarding


One Shot Lubrication

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Rear Guard Reset Button



Emergency Stop Switch


Mobile Foot Control

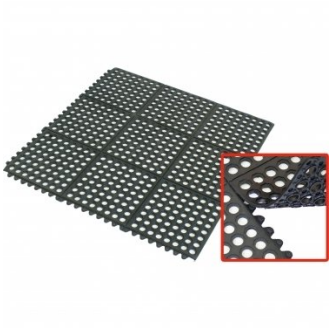

Shown with Optional Ball Transfer Tables - Order Code (L840)

Recommended Accessories

M800
Rubber Mat - Anti-Fatigue



M805
Rubber Mat - Anti-Fatigue



O000
SpillFix Universal Organic Absorbent



O043
Rust & Corrosion Preventive



O042
General Purpose Lubricant & Corrosion Inhibitor



O040
Rust & Corrosion Preventive



O044
Rust & Corrosion Preventive



O004
Superdraulic ISO 46 Hi Temp Hydraulic Oil

