

Product Brochure For S9261

Mechanical NC Guillotine - MG-840B

2500 x 4mm Mild Steel Shearing Capacity

Estun E21S Controlled Backgauge & Includes Rapid Blade Adjustment



ORDER CODE:	S9261
MODEL:	MG-840B
Shearing Capacity - Mild Steel (mm):	4
Shearing Capacity - Stainless Steel (mm):	2.5
Shearing Length (mm):	2500
NC Control (Type):	Estun E21S
Backgauge (Type):	Leadscrew
Backgauge Travel (mm):	700
Pneumatic Sheet Supports:	~
Quick Action Blade Clearance Adjustment:	Yes
Strokes / min (SPM):	24
Blade Angle (deg):	2°
Throat Depth (mm):	~
Motor Power (kW / hp):	7.5 / 10
Voltage / Amperage (V / amp):	415
Floor Space Requirements (L x W x H) (mm):	3270 x 2230 x 1365
Nett Weight (kg):	2650

METALMASTER



Features

- 2500mm x 4mm cutting capacity
- 7.5kW / 10hp 415V brake motor
- Estun E21S controller with 700mm motorised backgauge
- Quick action blade clearance adjustment for shearing material 1 - 4mm
- Full length material clamp bar load spring assisted
- One shot lubrication pump & reservoir for slideway protection
- Equipped with shadow line lighting-alignment device
- Roving foot pedal control
- Clamp beam design allows clear view to shadow line on material
- Blades made from 9CrSi material suitable for cutting stainless steel
- Transfer balls inserted into work table allowing larger sheets to be easily positioned to the cut position and squaring arm
- Front sheet supports with ball bearing guides preventing material damage when setting up
- Three safety photo electric light beams on rear guarding
- Safety reset rear guarding button mounted to back of electrical box
- Mild steel capacity is rated on hot rolled material with 250MPA
- Pre-Commissioning:
- 1. Guillotine is run & tested prior delivery

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Specific Features



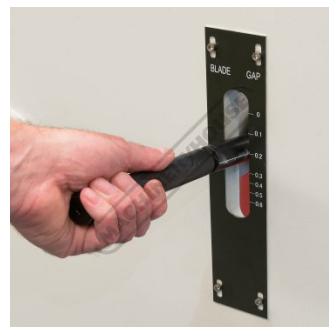
Front View



Right View



Control Panel



Quick Action Blade Clearance Adjustment



Squaring Arm with Measuring Scale



Front Sheet Supports with Roller Bearings



Material Transfer Balls on Table



3 Safety Photo Sensors



One Shot Lubrication



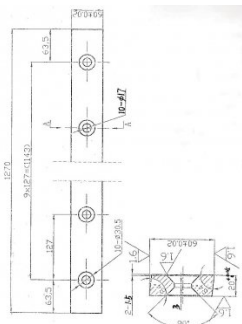
Roving Foot Pedal with Emergency Stop

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Recommended Accessories

S9982

2540mm Sheet Metal Guillotine
 Blade Set - 9CrSi



S924A

Mechanical Guillotine



S927

Hydraulic NC Guillotine



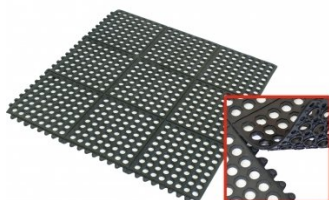
M800

Rubber Mat - Anti-Fatigue



M805

Rubber Mat - Anti-Fatigue



O000

SpillFix Universal Organic
 Absorbent



O043

Rust & Corrosion Preventive



O042

General Purpose Lubricant &
 Corrosion Inhibitor



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O040

Rust & Corrosion Preventive



O044

Rust & Corrosion Preventive



O004

Superdraulic ISO 46 Hi Temp Hydraulic Oil

