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Product Brochure For S867

Hydraulic CNC Guillotine - Variable Rake - HNC 3100x10

3070 x 10mm Mild Steel Shearing Capacity
1-Axis CNC Siemens OP-7 Control, Hardened Ballscrew Backgauge
& Includes Pneumatic Sheet Supports



ORDER CODE:	S867
MODEL:	HNC 3100x10
Shearing Capacity - Mild Steel (mm):	10
Shearing Capacity - Stainless Steel (mm):	6
Shearing Length (mm):	3070
NC Control (Type):	Siemens OP-7
Backgauge (Type):	Ballscrew
Backgauge Travel (mm):	1000
Pneumatic Sheet Supports:	Yes
Quick Action Blade Clearance Adjustment:	Yes
Strokes / min (SPM):	12-18
Blade Angle (deg):	0.5° - 2°, Hydraulic Variable
Throat Depth (mm):	350
Motor Power (kW / hp):	22 / 30
Voltage / Amperage (V / amp):	415
Floor Space Requirements (L x W x H) (mm):	~
Nett Weight (kg):	11000

Made in Turkiye
1 YEAR WARRANTY
NO PLUG 415V

Description

with its user-friendly control panel and flexible software choice. It redounds high productivity, high sensitivity and affective production cost to your production.

Features

- Variable-rake guillotine shear design
- Special alloyed cutting blades
- CNC control Siemens OP-7 for the following functions:
- Shearing rake (angle)
- Blade gap
- Backgauge position
- Stroke counter
- 1000mm power backgauge with ballscrew spindles
- Work-time counter
- Hydraulic hold-down system
- Adjustable cutting length
- Work table with filler plates, hand slots and ball transfers
- 350mm throat gap
- Foot pedal operation
- 15 individual hydraulic material hold down clamps
- Centralized manual lubrication
- Pendant arm
- Squaring arm in 1 meter length with scale,
- T-slot and flip-stop
- Two flat front support arms in 1 meter length
- Shadow line with fluorescent lighting
- Front finger guard and side throat guards
- Rear sensor guarding
- Machine dimensions 3950 x 1800 x 2200mm

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Specific Features


Control Panel


Safety Light Guarding System


Pneumatic Rear Sheet Support


Sheet Supports with Flip Over Stop


Angle Gauge


Manual Tilt Backgauge


Guard