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Product Brochure For S797B

Motorised Plate Curving Rolls - MRM-H 2550x200

2550 x 6mm Mild Steel Capacity
Initial Pinch Design



ORDER CODE:	S797B
MODEL:	MRM-H 2550x200
Curving System Type:	Initial Pinch
Curving Material Length (mm):	2550
Curving Plate Thickness - Mild Steel (mm):	6
Minimum Rolling Diameter (mm):	285
Roll Diameter (mm):	200
Motor Power (kW / hp):	4 / 5.3
Voltage / Amperage (V / amp):	415
Dimensions (LxWxH) (mm):	4350 x 1100 x 1290
Floor Space (L x W x H) (mm):	~
Nett Weight (kg):	3450

Features

- SAE 1050 (CK45) certificated hardened forged steel rolls with high tensile strength
- Precision hardened rolls suitable for stainless steel
- Steel welded main frames
- Hydraulic drop-end support
- Hydraulic movement of back roll and bottom roll
- Mobile control panel with digital readout display
- Motor powered central rolls
- Main motor with brake system
- Conical bending device
- Safety cut out trip wire
- Support system for top roll
- Planetary gearbox two rolls driven
- Back roll with ball bearings for thin sheet metal
- Built according to EC safety directives and has CE

- Mild steel capacity is rated on hot rolled material with 250MPA

Includes

- Hardened Rollers

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Specific Features


Control Panel With Digital Display


Hydraulic Drop End Support


Safety Interlock Emergency Stop



Hydraulic Pressure Plate Clamping Adjustment


Shown with Optional Ball Transfer Tables