Sydney: (02) 9890 9111
Brisbane: (07) 3715 2200
Melbourne: (03) 9212 4422
Perth: (08) 9373 9999
Adelaide: (08) 9373 9969
sales@machineryhouse.com.au
www.machineryhouse.com.au

Product Brochure For S785

Motorised Plate Curving Rolls - IRM1270x140

1270 x 5mm Mild Steel Capacity
Hardened Rolls, Motorised Up/Down Rear Roll, DRO Control Panel & Initial Pinch Design

Back In Stock Soon

Ex GST	Inc GST
$21,450.00	$23,595.00



ORDER CODE:	S785
MODEL:	IRM1270x140
Curving System Type:	Initial Pinch
Curving Material Length (mm):	1270
Curving Plate Thickness - Mild Steel (mm):	5
Minimum Rolling Diameter (mm):	210
Roll Diameter (mm):	140
Motor Power (kW / hp):	2.2 / 3
Voltage / Amperage (V / amp):	415
Dimensions (LxWxH) (mm):	2470 x 750 x 1000
Floor Space (L x W x H) (mm):	~
Nett Weight (kg):	1350

Features

- SAE 1050 (CK45) certificated forged steel rolls with high tensile strength
- Precision hardened rolls wire wire grooves, also suitable for stainless steel
- Motorised rear bending roller with digital readout display for positioning
- Heavy cast iron construction at each end frames providing stability and rigidity
- Single handle adjustment of bottom rolls to suit material thickness
- Safety trip wire (RM & IRM) or kick bar (IR) standard
- Brake motor standard for precision bending
- Mobile control panel with emergency stop
- Conical bending device
- Made in Turkey

- Mild steel capacity is rated on hot rolled material with 250MPA

Includes

- Standard manual drop end

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Specific Features

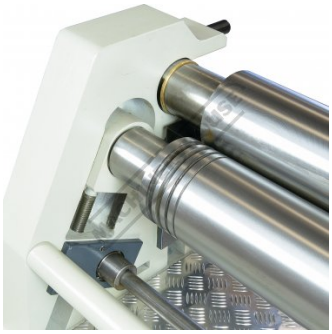

Right View


Side View


Swing Out Top Roller


Rear View


Wire Groove Rolls


Wire Groove Rolls Rear View


Swing Out Top Roller Handle


Bottom Roll Material Thickness Adjustment Handle


Motorised Rear Curving Roller


Safety Wire Interlock System


Safety Wire Interlock System Brace


Foot Control



Digital Read Position Display With Emergency Stop


Main Power Control Panel & Isolation Switch


Plug In Foot Control Connector


Shown with Optional Ball Transfer Tables