

Product Brochure For S7615

Motorised Plate Curving Rolls - PR-134

1300 x 4.5mm Mild Steel Capacity

Initial Pinch Design



ORDER CODE:	S7615
MODEL:	PR-134
Curving System Type:	Initial Pinch
Curving Material Length (mm):	1300
Curving Plate Thickness - Mild Steel (mm):	4.5
Minimum Rolling Diameter (mm):	180
Roll Diameter (mm):	120
Motor Power (kW / hp):	2.2 / 3
Voltage / Amperage (V / amp):	415
Dimensions (LxWxH) (mm):	1810 x 640 x 1050
Floor Space (L x W x H) (mm):	~
Nett Weight (kg):	660



Features

- Initial pinch rolls with pre-bending
- Two rolls powered by gearbox drive system
- Swing out top roller enables cylinder to be removed
- Safety wire interlock system with emergency shut-off
- Precision ground rolls with wiring grooves
- Includes a conical bending guide roller
- Mobile foot pedal control
- Mild steel capacity is rated on hot rolled material with 250MPA

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Specific Features



Right View



Left View



Rear View



Safety Trip Wire System



Swing Out Top Roller



Conical Bending Guide Roller



Roll Adjustment Handles



Curving Roller Height Adjustment



Rear Hand Wheel with Adjustable Disengage Coupling



Curving Roller Height Adjustment Right Side



Wire Groove Rolls



Bottom Front Roll Height Adjustment Handle



Control Panel



Foot Control



Emergency Stop Switch