Sydney: (02) 9890 9111
Brisbane: (07) 3715 2200
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Product Brochure For S758A

Section & Pipe Rolling Machine - HPK-100

100 x 100 x 12mm Angle Capacity
Includes Digital Readout Display



ORDER CODE:	S758A
MODEL:	HPK-100
Powered Driven Rolls (Qty):	3
Bending Rolls (Type):	Hydraulic - Left & Right
Top Roll Shaft Diameter (Ø) (mm):	100
Lower Roll Shaft Diameter (Ø) (mm):	100
Top Roll Diameter (Ø) (mm):	315
Lower Roll Diameter (Ø) (mm):	~
Flat Bar Edge Capacity - MS (size / Ø) (mm):	100 x 20 / 800
Flat Bar Capacity - MS (size / Ø) (mm):	200 x 30 / 1200
Square Bar Solid Capacity - MS (size / Ø) (mm):	60 x 60 / 750
Rectangle Tube Capacity - MS (size / Ø) (mm):	100 x 40 x 4 / 1300*
Square Tube Capacity - MS (size / Ø) (mm):	80 x 50 x 5 / 1500*
Round Bar Solid Capacity - MS (size / Ø) (mm):	Ø75 / 800*
Round Tube Capacity - MS (size / Ø) (mm):	Ø125 x 2.5 / 1400*
Round Pipe Capacity - MS (size / Ø) (inch / mm):	Ø4" x 6.02mm / 1000mm*
Angle Capacity - MS (size / Ø) (mm):	100 x 100 x 12 / 1000
Motor Power (kW / hp):	7.5 / 10
Voltage / Amperage (V / amp):	415
Dimensions (L x W x H) (mm):	2000 x 1450 x 1700
Note: Requires Additional Tooling (No / Yes*):	Yes*
Nett Weight (kg):	3650

Features

- Rolls are hardened & made from high quality steel
- Drive shafts are hardened and ground with double taper roller bearing support
- Machine can be set up in horizontal or vertical working position
- Roving foot pedal control with emergency stop
- Hydraulic lateral angle guide rolls
- Three rollers are powered
- European quality

Includes

- Includes standard rolls
- Independently adjustable hydraulic bottom rollers for pre-bend
- Two digital readout display
- 3-Axis hydraulic lateral angle guide rollers

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Specific Features



Controller



Control Panel