Sydney: (02) 9890 9111
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Product Brochure For S754C

Section & Pipe Rolling Machine - HPK-65NC

60 x 60 x 6mm Angle Capacity
3-Axis 7.7" Easy View Control



Made in Turkiye

1 YEAR WARRANTY

NO PLUG 415V

ORDER CODE:	S754C
MODEL:	HPK-65NC
Powered Driven Rolls (Qty):	3
Bending Rolls (Type):	Hydraulic - Left & Right
Top Roll Shaft Diameter (Ø) (mm):	~
Lower Roll Shaft Diameter (Ø) (mm):	~
Top Roll Diameter (Ø) (mm):	180
Lower Roll Diameter (Ø) (mm):	~
Flat Bar Edge Capacity - MS (size / Ø) (mm):	60 x 10 / 500
Flat Bar Capacity - MS (size / Ø) (mm):	80 x 20 / 500
Square Bar Solid Capacity - MS (size / Ø) (mm):	32 x 32 / 400
Rectangle Tube Capacity - MS (size / Ø) (mm):	50 x 25 x 3 / 450*
Square Tube Capacity - MS (size / Ø) (mm):	45 x 45 x 3 / 600*
Round Bar Solid Capacity - MS (size / Ø) (mm):	Ø35 / 350*
Round Tube Capacity - MS (size / Ø) (mm):	Ø60 x 2 / 600*
Round Pipe Capacity - MS (size / Ø) (inch / mm):	Ø2" x 3.91mm / 400mm*
Angle Capacity - MS (size / Ø) (mm):	60 x 60 x 6 / 650
Motor Power (kW / hp):	3 / 4
Voltage / Amperage (V / amp):	415
Dimensions (L x W x H) (mm):	1200 x 850 x 1200
Note: Requires Additional Tooling (No / Yes*):	Yes*
Nett Weight (kg):	1000

Description

NC panel provides you to control an axis on manual, automatic or semi automatic mode, X & Y Axis can be moved by control buttons, X-Axis = rotation of left & right drive rollers and Y-Axis = up & down position of the top roller. NC control unit has store up to 500 programs with 200 lines on each program. The storage capacity can be increased to 10000 programs with the use of a USB flash memory stick.

Features

- NC 3-Axis easy view 7.7" control panel
- Rolls are hardened & made from high quality steel
- Drive shafts are hardened and ground with double taper roller bearing support
- Machine can be set up in horizontal or vertical working position
- Roving foot pedal control with emergency stop
- Three rollers are powered
- European quality

Includes

- Includes standard rolls and guide rolls
- Independently adjustable hydraulic bottom rollers for pre-bend
- 3-Axis mechanical lateral angle guide rollers

Optional Accessories

- Optional Hydraulic lateral angle guide rolls

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Specific Features


Controller on stand


Controller