

Product Brochure For S748A

Section & Pipe Rolling Machine - PK-40

40 x 40 x 5mm Angle Capacity



ORDER CODE:	S748A
MODEL:	PK-40
Powered Driven Rolls (Qty):	3
Bending Rolls (Type):	Hydraulic - Left & Right
Top Roll Shaft Diameter (Ø) (mm):	~
Lower Roll Shaft Diameter (Ø) (mm):	~
Top Roll Diameter (Ø) (mm):	138
Lower Roll Diameter (Ø) (mm):	~
Flat Bar Edge Capacity - MS (size / Ø) (mm):	50 x 10 / 600
Flat Bar Capacity - MS (size / Ø) (mm):	60 x 20 / 600
Square Bar Solid Capacity - MS (size / Ø) (mm):	30 x 30 / 1200
Rectangle Tube Capacity - MS (size / Ø) (mm):	50 x 25 x 2.5 / 1000mm*
Square Tube Capacity - MS (size / Ø) (mm):	45 x 45 x 2.5 / 1200mm*
Round Bar Solid Capacity - MS (size / Ø) (mm):	Ø30 / 500*
Round Tube Capacity - MS (size / Ø) (mm):	Ø60 x 2 / 1200*
Round Pipe Capacity - MS (size / Ø) (inch / mm):	Ø1-1/2" x 2.9mm / 600mm*
Angle Capacity - MS (size / Ø) (mm):	40 x 40 x 5 / 800
Motor Power (kW / hp):	2.2 / 3
Voltage / Amperage (V / amp):	415
Dimensions (L x W x H) (mm):	860 x 900 x 1470
Note: Requires Additional Tooling (No / Yes*):	Yes*
Nett Weight (kg):	580

Features

- Rolls are hardened & made from high quality steel
- Drive shafts are hardened and ground with double taper roller bearing support
- Machine can be set up in horizontal or vertical working position
- Roving foot pedal control with emergency stop
- Standard rolls and guide rolls are included
- Can be used in both vertical and horizontal position
- European quality

Includes

- Cast iron frame
- Three rollers are powered
- Adjustable bottom rollers for pre-bend
- Angle iron guide rolls

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Specific Features



Angle Iron Guide Rolls