Sydney: (02) 9890 9111
Brisbane: (07) 3715 2200
Melbourne: (03) 9212 4422
Perth: (08) 9373 9999
Adelaide: (08) 9373 9969
sales@machineryhouse.com.au
www.machineryhouse.com.au

Product Brochure For S746

Section & Pipe Rolling Machine - PK-35F

50 x 50 x 5mm Angle Capacity



Made in Turkiye

1 YEAR WARRANTY

NO PLUG 415V

ORDER CODE:	S746
MODEL:	PK-35F
Powered Driven Rolls (Qty):	2
Bending Rolls (Type):	Manual Top
Top Roll Shaft Diameter (Ø) (mm):	~
Lower Roll Shaft Diameter (Ø) (mm):	~
Top Roll Diameter (Ø) (mm):	155
Lower Roll Diameter (Ø) (mm):	~
Flat Bar Edge Capacity - MS (size / Ø) (mm):	60 x 10 / 500
Flat Bar Capacity - MS (size / Ø) (mm):	100 x 15 / 450
Square Bar Solid Capacity - MS (size / Ø) (mm):	35 x 35 / 900
Rectangle Tube Capacity - MS (size / Ø) (mm):	50 x 40 x 3 / 1200*
Square Tube Capacity - MS (size / Ø) (mm):	50 x 50 x 3 / 1700*
Round Bar Solid Capacity - MS (size / Ø) (mm):	Ø35 / 600*
Round Tube Capacity - MS (size / Ø) (mm):	Ø70 x 2 / 1000*
Round Pipe Capacity - MS (size / Ø) (inch / mm):	Ø2" x 2.9mm / 1000mm*
Angle Capacity - MS (size / Ø) (mm):	50 x 50 x 5 / 1000
Motor Power (kW / hp):	1.5 / 2
Voltage / Amperage (V / amp):	415
Dimensions (L x W x H) (mm):	750 x 1000 x 1400
Note: Requires Additional Tooling (No / Yes*):	Yes*
Nett Weight (kg):	400

Features

- Rolls are hardened & made from high quality steel
- Drive shafts are hardened and ground with double taper roller bearing support
- Machine can be set up in horizontal or vertical working position
- Roving foot pedal control with emergency stop
- Geared direct drive via motor & gearbox
- Standard rolls and guide rolls are included
- European quality

Includes

- Steel fabricated frame
- Two rollers are powered
- Manual top roller adjustment

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Recommended Accessories

S740D
25.4mm (OD) Tube Roll Dies



S741B
1" Pipe (NB) Roll Dies



S740E
31.8mm (OD) Tube Roll Dies



S741C
1-1/4" Pipe (NB) Roll Dies



S740A
38.1mm (OD) Tube Roll Dies



S740B
50.8mm (OD) Tube Roll Dies



S741F
2" Pipe (NB) Rolls

