

## Product Brochure For S745

### Section & Pipe Rolling Machine - PK-35F

50 x 50 x 5mm Angle Capacity

Includes Variable Speed Rollers



**Ex GST**  
**\$6,290.00**

**Inc GST**  
**\$6,919.00**

|                                                  |                                 |
|--------------------------------------------------|---------------------------------|
| ORDER CODE:                                      | S745                            |
| MODEL:                                           | PK-35F                          |
| Powered Driven Rolls (Qty):                      | 2                               |
| Bending Rolls (Type):                            | Manual Top                      |
| Top Roll Shaft Diameter (Ø) (mm):                | 50                              |
| Lower Roll Shaft Diameter (Ø) (mm):              | 50                              |
| Top Roll Diameter (Ø) (mm):                      | 155                             |
| Lower Roll Diameter (Ø) (mm):                    | 155                             |
| Flat Bar Edge Capacity - MS (size / Ø) (mm):     | 60 x 10 / 500                   |
| Flat Bar Capacity - MS (size / Ø) (mm):          | 100 x 15 / 450                  |
| Square Bar Solid Capacity - MS (size / Ø) (mm):  | 35 x 35 / 900                   |
| Rectangle Tube Capacity - MS (size / Ø) (mm):    | 50 x 40 x 3 / 1200*             |
| Square Tube Capacity - MS (size / Ø) (mm):       | 50 x 50 x 3 / 1700*             |
| Round Bar Solid Capacity - MS (size / Ø) (mm):   | Ø35 / 600*                      |
| Round Tube Capacity - MS (size / Ø) (mm):        | Ø70 x 2 / 1000*                 |
| Round Pipe Capacity - MS (size / Ø) (inch / mm): | Ø2" x 2.9mm / 1000mm*           |
| Angle Capacity - MS (size / Ø) (mm):             | 50 x 50 x 5 / 1000 mm*          |
| Motor Power (kW / hp):                           | 1.5 / 2                         |
| Voltage / Amperage (V / amp):                    | 240 / 10                        |
| Dimensions (L x W x H) (mm):                     | 750 x 1000 x 1400               |
| Note: Requires Additional Tooling (No / Yes*):   | Yes* (S7455 for angle capacity) |
| Nett Weight (kg):                                | 400                             |

#### Features

- Rolls are hardened & made from high quality steel
- Drive shafts are hardened and ground with double taper roller bearing support
- Machine can be set up in horizontal or vertical working position
- Variable speed rollers via control panel
- Roving foot pedal control with emergency stop
- Geared direct drive via motor & gearbox
- Standard rolls and guide rolls are included
- European quality

#### Includes

- Steel fabricated frame
- Two rollers are powered
- Manual top roller adjustment

#### Optional Accessories

- Please Note:
- If rolling angle iron leg in it should be used with lateral side roller guide supports (S7455)
- Angle iron machine roll dies - 3 piece set - (S741H)
- Pipe & Tube Rolls also available In recommended accessories

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### Specific Features



Control Panel with Variable Speed

### Recommended Accessories

#### S7455

Angle Iron Lateral Side Guide  
Roll Support Set



#### S745H

Angle Iron Roll Dies



#### S741H

Angle Iron Roll Dies



#### S740D

25.4mm (OD) Tube Roll Dies



#### S740E

31.8mm (OD) Tube Roll Dies



#### S740A

38.1mm (OD) Tube Roll Dies



#### S740B

50.8mm (OD) Tube Roll Dies



#### S741B

1" Pipe (NB) Roll Dies



## Product Brochure For S745

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### S741C

1-1/4" Pipe (NB) Roll Dies



### S741D

1-1/2" Pipe (NB) Roll Dies



### S741F

2" Pipe (NB) Rolls

