

Product Brochure For S740

Section & Pipe Rolling Machine - HK-50

60 x 60 x 6mm



Features

- Heavy duty steel fabricated frame
- Manual screw adjustment of top roller
- Adjustable side support guide rolls
- Standard flat & angle rolls are included
- Roving foot pedal control with forward/reverse
- Two bottom rollers are powered
- One piece guiding mono block mounted on cross head
- Ground drive shaft
- Additional support guides
- Can be used in both vertical and horizontal position

ORDER CODE:	S740
MODEL:	HK-50
Powered Driven Rolls (Qty):	2
Bending Rolls (Type):	Manual Top
Top Roll Shaft Diameter (Ø) (mm):	~
Lower Roll Shaft Diameter (Ø) (mm):	~
Top Roll Diameter (Ø) (mm):	~
Lower Roll Diameter (Ø) (mm):	~
Flat Bar Edge Capacity - MS (size / Ø) (mm):	60 x 10 / 400
Flat Bar Capacity - MS (size / Ø) (mm):	100 x 315 / 375
Square Bar Solid Capacity - MS (size / Ø) (mm):	35 x 35 / 600
Rectangle Tube Capacity - MS (size / Ø) (mm):	~
Square Tube Capacity - MS (size / Ø) (mm):	50 x 3 / 1000*
Round Bar Solid Capacity - MS (size / Ø) (mm):	Ø35 / 400*
Round Tube Capacity - MS (size / Ø) (mm):	70 x 2 / 600*
Round Pipe Capacity - MS (size / Ø) (inch / mm):	Ø50 x 2.9mm / 600mm*
Angle Capacity - MS (size / Ø) (mm):	60 x 60 x 6 / 600
Motor Power (kW / hp):	2.25 / 3
Voltage / Amperage (V / amp):	415
Dimensions (L x W x H) (mm):	1330 x 840 x 1330
Note: Requires Additional Tooling (No / Yes*):	Yes*
Nett Weight (kg):	430

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Specific Features



Rear View



Two Bottom Rolls are Powered



Roving Foot Control with Forward Reverse



Height Gauge



Support Guide Rolls



Top Roll Adjustment

NO.	PROFILES	MAX. SIZE	MIN. Ø	NOTES
1	60 x 10	800	500	Standard Rolls
2	60 x 10	800	500	Standard Rolls
3	35 x 25	1200	600	Standard Rolls
4	60 x 1	800	500	Standard Rolls
5	60 x 1	800	500	Standard Rolls
6	UNP 50	1000	500	Standard Rolls
7	UNP 40	1200	600	Standard Rolls
8	UNP 35	800	500	Standard Rolls
9	60 x 10	1200	500	Optional Rolls
10	60 x 10	1200	500	Optional Rolls
11	70 x 30 x 2	1500	750	Optional Rolls
12	70 x 30 x 2	1500	750	Optional Rolls
13	50 x 1	2000	800	Optional Rolls
14	60 x 60 x 6	1200	600	Optional Rolls
15	50 x 1	800	500	Optional Rolls

Profile Chart



Electrical Box

Recommended Accessories

S740D

25.4mm (OD) Tube Roll Dies



S740E

31.8mm (OD) Tube Roll Dies



S740A

38.1mm (OD) Tube Roll Dies



S740B

50.8mm (OD) Tube Roll Dies

