Sydney: (02) 9890 9111
Brisbane: (07) 3715 2200
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Product Brochure For S740

Section & Pipe Rolling Machine - HK-50

60 x 60 x 6mm



ORDER CODE:	S740
MODEL:	HK-50
Powered Driven Rolls (Qty):	2
Bending Rolls (Type):	Manual Top
Top Roll Shaft Diameter (Ø) (mm):	~
Lower Roll Shaft Diameter (Ø) (mm):	~
Top Roll Diameter (Ø) (mm):	~
Lower Roll Diameter (Ø) (mm):	~
Flat Bar Edge Capacity - MS (size / Ø) (mm):	60 x 10 / 400
Flat Bar Capacity - MS (size / Ø) (mm):	100 x 315 / 375
Square Bar Solid Capacity - MS (size / Ø) (mm):	35 x 35 / 600
Rectangle Tube Capacity - MS (size / Ø) (mm):	~
Square Tube Capacity - MS (size / Ø) (mm):	50 x 3 / 1000*
Round Bar Solid Capacity - MS (size / Ø) (mm):	Ø35 / 400*
Round Tube Capacity - MS (size / Ø) (mm):	70 x 2 / 600*
Round Pipe Capacity - MS (size / Ø) (inch / mm):	Ø50 x 2.9mm / 600mm*
Angle Capacity - MS (size / Ø) (mm):	60 x 60 x 6 / 600
Motor Power (kW / hp):	2.25 / 3
Voltage / Amperage (V / amp):	415
Dimensions (L x W x H) (mm):	1330 x 840 x 1330
Note: Requires Additional Tooling (No / Yes*):	Yes*
Nett Weight (kg):	430

Features

- Heavy duty steel fabricated frame
- Manual screw adjustment of top roller
- Adjustable side support guide rolls
- Standard flat & angle rolls are included
- Roving foot pedal control with forward/reverse
- Two bottom rollers are powered
- One piece guiding mono block mounted on cross head
- Ground drive shaft
- Additional support guides
- Can be used in both vertical and horizontal position

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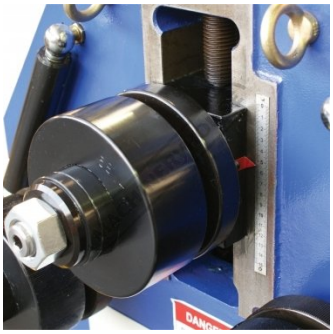
Product Brochure For S740

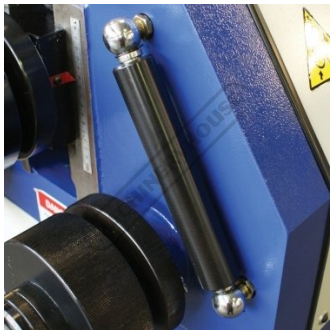
Specific Features


Rear View

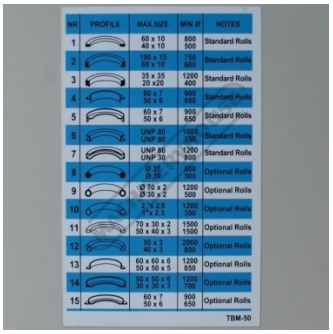

Two Bottom Rolls are Powered


Roving Foot Control with Forward Reverse


Height Gauge


Support Guide Rolls


Top Roll Adjustment


Profile Chart



Electrical Box

Recommended Accessories

S740D
25.4mm (OD) Tube Roll Dies



S740E
31.8mm (OD) Tube Roll Dies



S740A
38.1mm (OD) Tube Roll Dies



S740B
50.8mm (OD) Tube Roll Dies

