

Product Brochure For S738

Section & Pipe Rolling Machine - HK-30

40 x 40 x 5mm



Features

- Heavy duty steel fabricated frame
- Manual screw adjustment of top roller
- Adjustable side support guide rolls
- Standard flat & angle rolls are included
- Roving foot pedal control with forward/reverse
- Two bottom rollers are powered
- One piece guiding mono block mounted on cross head
- Ground drive shaft
- Additional support guides
- Can be used in both vertical and horizontal position

ORDER CODE:	S738
MODEL:	HK-30
Powered Driven Rolls (Qty):	2
Bending Rolls (Type):	Manual Top
Top Roll Shaft Diameter (Ø) (mm):	~
Lower Roll Shaft Diameter (Ø) (mm):	~
Top Roll Diameter (Ø) (mm):	~
Lower Roll Diameter (Ø) (mm):	~
Flat Bar Edge Capacity - MS (size / Ø) (mm):	50 x 10 / 300
Flat Bar Capacity - MS (size / Ø) (mm):	80 x 15 / 350
Square Bar Solid Capacity - MS (size / Ø) (mm):	30 x 30 / 450
Rectangle Tube Capacity - MS (size / Ø) (mm):	~
Square Tube Capacity - MS (size / Ø) (mm):	40 x 3 / 600*
Round Bar Solid Capacity - MS (size / Ø) (mm):	Ø30 / 450*
Round Tube Capacity - MS (size / Ø) (mm):	Ø60 x 1.5 / 500*
Round Pipe Capacity - MS (size / Ø) (inch / mm):	Ø38 x 2.9mm / 300mm*
Angle Capacity - MS (size / Ø) (mm):	40 x 40 x 5 / ~
Motor Power (kW / hp):	0.75 / 1
Voltage / Amperage (V / amp):	240 / 10
Dimensions (L x W x H) (mm):	930 x 660 x 1450
Note: Requires Additional Tooling (No / Yes*):	Yes*
Nett Weight (kg):	275

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Specific Features



Height Gauge



Two Bottom Rolls are Powered



Support Guide Rolls



Horizontal Position



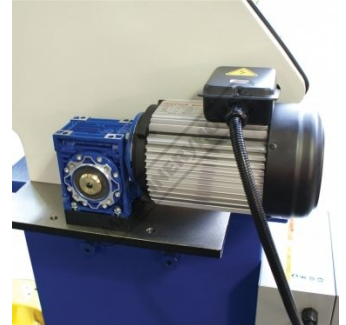
Horizontal Position

NO	PROFILE	MAX SIZE	MM Ø	NOTES
1		50 x 10	600	Standard Rolls
2		50 x 15	700	Standard Rolls
3		50 x 20	800	Standard Rolls
4		50 x 25	900	Standard Rolls
5		50 x 30	1000	Standard Rolls
6		50 x 35	1100	Standard Rolls
7		50 x 40	1200	Standard Rolls
8		50 x 45	1300	Standard Rolls
9		50 x 50	1400	Standard Rolls
10		50 x 55	1500	Standard Rolls
11		50 x 60	1600	Standard Rolls
12		50 x 65	1700	Standard Rolls
13		50 x 70	1800	Standard Rolls

Profile Chart



Switch Box



Drive Motor