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Product Brochure For S682

# Section & Tube Rolling Machine - RR-24

Ø76mm Round Tube Capacity & 50mm Square Tube Capacity



**On Sale - Back In Stock Soon**

| Ex GST | Inc GST |
|---|---|
| ~~$1,950.00~~ | ~~$2,145.00~~ |
| $1,890.00 | $2,079.00 |

| | |
|---|---|
| ORDER CODE: | S682 |
| MODEL: | RR-24 |
| Powered Driven Rolls (Qty): | 2 |
| Bending Rolls (Type): | Manual Top |
| Top Roll Shaft Diameter (Ø) (mm): | ~ |
| Lower Roll Shaft Diameter (Ø) (mm): | ~ |
| Top Roll Diameter (Ø) (mm): | ~ |
| Lower Roll Diameter (Ø) (mm): | ~ |
| Flat Bar Edge Capacity - MS (size / Ø) (mm): | ~ |
| Flat Bar Capacity - MS (size / Ø) (mm): | ~ |
| Square Bar Solid Capacity - MS (size / Ø) (mm): | ~ |
| Rectangle Tube Capacity - MS (size / Ø) (mm): | ~ |
| Square Tube Capacity - MS (size / Ø) (mm): | 50 x 50 x 1.6 / 1000 |
| Round Bar Solid Capacity - MS (size / Ø) (mm): | ~ |
| Round Tube Capacity - MS (size / Ø) (mm): | Ø76 x 2 / 1520 |
| Round Pipe Capacity - MS (size / Ø) (inch / mm): | ~ |
| Angle Capacity - MS (size / Ø) (mm): | ~ |
| Motor Power (kW / hp): | 1.1 / 1.5 |
| Voltage / Amperage (V / amp): | 240 / 10 |
| Dimensions (L x W x H) (mm): | 740 x 630 x 1030 |
| Note: Requires Additional Tooling (No / Yes*): | No |
| Nett Weight (kg): | 287 |

## Description

This specially designed section and tube rolling machine can be used on either side front or rear of machine, the front is designed to handle the larger tube as the rear is capable of rolling smaller tubes.

## Features

- 16 - 76mm round tube capacity
- 16 - 50mm square tube capacity
- 0.5 - 2mm round tube wall thickness
- 0.5 -1.6mm square tube wall thickness
- Bends mild steel & thin wall stainless steel, round, square & rectangular tube into circular or radius curves
- Roving foot pedal control with emergency stop
- 1.1kW / 1.5hp 240V motor

## Includes

- 9 Round tube dies - Ø16, Ø19, Ø22, Ø25, Ø32, Ø38, Ø51, Ø63, Ø76mm
- 8 Square tube dies - 16, 19, 22, 25, 30, 38, 40, 50mm

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| ROUND TUBE DIES | |
|---|---|
| Die Size | Minimum Rolling Dia. |
| Ø16mm | 320mm |
| Ø19mm | 380mm |
| Ø22mm | 440mm |
| Ø25mm | 500mm |
| Ø32mm | 640mm |
| Ø38mm | 760mm |
| Ø51mm | 1020mm |
| Ø63mm | 1260mm |
| Ø76mm | 1520mm |

| SQUARE TUBE DIES | |
|---|---|
| Die Size | Minimum Rolling Dia. |
| □16mm | 400mm |
| □19mm | 475mm |
| □22mm | 550mm |
| □25mm | 625mm |
| □30mm | 750mm |
| □38mm | 950mm |
| □40mm | 1000mm |
| □50mm | 1250mm |

## Specific Features


Rear View


Small Tube Bending Rolls Rear


Large Tube Bending Rolls


Dies supplied