

Product Brochure For S681

## Manual Section & Pipe Rolling Machine - RR-10

50 x 10mm Flat Bar Capacity

**Ex GST**  
**\$1,350.00**

**Inc GST**  
**\$1,485.00**



|  |                                 |
|--|---------------------------------|
| ORDER CODE:                                      | S681                            |
| MODEL:   | RR-10                           |
| Powered Driven Rolls (Qty):                      | 2 x Manual                      |
| Bending Rolls (Type):                            | Manual Top                      |
| Top Roll Shaft Diameter (Ø) (mm):                | ~                               |
| Lower Roll Shaft Diameter (Ø) (mm):              | ~                               |
| Top Roll Diameter (Ø) (mm):                      | 98                              |
| Lower Roll Diameter (Ø) (mm):                    | ~                               |
| Flat Bar Edge Capacity - MS (size / Ø) (mm):     | 30 x 10 / 500 - (20 x 5 / 190)  |
| Flat Bar Capacity - MS (size / Ø) (mm):          | 50 x 10 / 400 - (20 x 5 / 160)  |
| Square Bar Solid Capacity - MS (size / Ø) (mm):  | 20 x 20 / 500 - (10 x 10 / 160) |
| Rectangle Tube Capacity - MS (size / Ø) (mm):    | ~                               |
| Square Tube Capacity - MS (size / Ø) (mm):       | ~                               |
| Round Bar Solid Capacity - MS (size / Ø) (mm):   | ~                               |
| Round Tube Capacity - MS (size / Ø) (mm):        | ~                               |
| Round Pipe Capacity - MS (size / Ø) (inch / mm): | ~                               |
| Angle Capacity - MS (size / Ø) (mm):             | ~                               |
| Motor Power (kW / hp):                           | ~                               |
| Voltage / Amperage (V / amp):                    | ~                               |
| Dimensions (L x W x H) (mm):                     | 500 x 480 x 680                 |
| Note: Requires Additional Tooling (No / Yes*):   | No                              |
| Nett Weight (kg):                                | 185                             |

### Features

- Hardened 98mm top & 118mm bottom rolls
- 30mm heat treated drive shaft
- Cast iron housing on heavy duty stand
- Gear driven rolls
- Heavy duty steel fabricated frame
- Bottom rolls are knurled for additional grip on material
- Manual screw adjustment of top roller
- Adjustable side support guide rolls
- Standard flat & angle rolls are included
- One piece guiding mono block mounted on cross head
- \*Additional dies are required to roll round bar, round pipe/tube, square tube & angles

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**Specific Features**



Rollers



Rolls Scale



Rear Handle



Internal Gears



Storage Stand



Roller Head