

Product Brochure For S636A

Swage and Jenny - Motorised Variable Speed - SJM-2.5V

2.5mm Mild Steel Thickness Capacity



ORDER CODE:	S636
MODEL:	SJM-2.5V
Machine (Type):	Swage & Jenny - Motrised
Mild Steel - Thickness Capacity (mm / Gauge):	2.5 / 12
Aluminium - Thickness Capacity (mm / Gauge):	2.5 / 12
Throat Depth Maximum (mm):	360
Throat Height (mm):	-
Roll Diameter (mm):	90
Output Drive Speed (rpm):	20
Motor Power (kW / hp):	1.5 / 2
Voltage / Amperage (V / amp):	240
Nett Weight (kg):	296

METALMASTER



Features

- Steel welded fabricated construction
- 60mm main shafts diameters
- Bottom roll adjustable forward & back
- Variable speed rollers via control panel
- Reduction motor with brake
- Roving foot pedal control
- Adjustable depth guide
- Includes 8 x standard roll sets
- Mild steel capacity is rated on hot rolled material with 250MPA

Includes

- Rolls:
- 1 x Cutting
- 1 x Crimping
- 1 x 6mm Swaging / Wiring
- 1 x 8.5mm Swaging / Wiring
- 1 x Necking
- 1 x Double beading rolls
- 1 x Right angle flange
- 1 x Bevel flange

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Specific Features



Side View



Head Close Up



Pivoting Top Arm



Rear View



Switch Panel



Foot Control



Emergency Stop Switch



Additional Rolls