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Product Brochure For S634

Bead Roller - Motorised Variable Speed - MBR-1070XT

1.2mm Mild Steel Thickness Capacity & 1070mm Throat Depth
Includes 12 Sets of Hardened Rolls

On Sale

	Ex GST	Inc GST
	~~$1,790.00~~	~~$1,969.00~~
	$1,690.00	$1,859.00



ORDER CODE:	S634
MODEL:	MBR-1070XT
Machine (Type):	Bead Roller - Motrised
Mild Steel - Thickness Capacity (mm / Gauge):	1.2 / 18
Aluminium - Thickness Capacity (mm / Gauge):	1.6 / 16
Throat Depth Maximum (mm):	1070
Throat Height (mm):	105
Roll Diameter (mm):	70
Output Drive Speed (rpm):	0 - 18
Motor Power (kW / hp):	0.25 / 0.33
Voltage / Amperage (V / amp):	240 / 10
Nett Weight (kg):	150

METALMASTER

1 YEAR WARRANTY

10A PLUG 240V

Description

The MBR-1070XT motorised bead roller is much easier to use compared to manual machines to having your panels beaded in your home workshop or garage. Made from heavy plate steel and a now with a massive 1070mm throat depth making it perfect for strengthening any type of car roof, body panels, seals & guards etc.

This bead roller is electrically gear driven via a forward & reverse foot control switch that drives both the bottom and top bead rolls. The drive shafts are supported in quality bronze bearing bushes and incorporate with thrust ball bearings for additional support & accuracy.

The MBR-1070XT also includes a stand that also stores the twelve sets of the most common rolls required by any metal forming automotive enthusiasts or professional.

Features

- New quick release mechanism on the top shaft
- 1.2mm mild steel capacity with 1070mm throat
- Variable speed dial for superior control on all applications
- Forward / reverse foot pedal switches with emergency stop
- Ø70mm hardened & keyed rollers for positive drive
- 105mm gap height between roller support arms
- Allows clearance of up to 80mm on 90º return bends
- Heavy duty steel plate construction for increased rigidity
- Top & bottom roller shafts are geared & electrically driven
- Adjustable top roller with 38mm of vertical travel
- Top shaft adjusts horizontally to easily & accurately align dies
- Ø25mm drive shafts with grease-able bronze bushes, Ø20mm spigot for mounting rollers
- Adjustable material depth guide
- 0.25kW / 0.33hp, 240V variable speed motor with reduction gearbox
- Fitted with two rear wheels to allow easy mobility
- Includes a comprehensive range of rolls supplied as standard

Includes

- 12 sets of hardened rolls (Ø20mm Bore):
- 5/32" (4mm) beading dies
- 1/4" (6.35mm) beading dies

- 3/8" (9.5mm) beading dies
- 15/32" (12mm) beading dies
- 19/32" (15mm) beading dies
- 1/16" (1.6mm) flanging dies
- 1/8" (3mm) flanging dies
- 1/4" (6.35mm) flanging dies
- 3/8" (9.5mm) flanging dies
- Ogee beading dies
- Wiring dies
- Shearing dies

Specific Features



Adjustable Depth Gauge



Adjustable Top Roller


Quick Release Lever


Upper Mandrel Adjustment Handle


Gear Top and Bottom Driven Shafts


Mandrel Lock Lever


Speed Control and On Off Safety Switch


Die Rack Holder


Mobile Base


Forward & Reverse Operated Foot Control



Emergency Stop


Included Die Sets

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Product Brochure For S634


Front View


Side View


Left View


5/32" Beading Dies


1/4" Beading Dies


3/8" Beading Dies


15/32" Beading Dies


19/32" Beading Dies


1/16" Flanging Dies


1/8" Flanging Dies


1/4" Flanging Dies


3/8" Flanging Dies


Ogee Beading Dies


Wiring Dies


Shearing Dies

Recommended Accessories

S6338
Steel Support Work Table



S6331
Forming Bead Roller Kit



S6337
Hem Bead Roller Sets



S6332
Radius Bead Roller Sets



S6333
Louvre Bead Roller Set



S6334
Tipping Bead Roller Set



S6341
Nylon Artwork Bead Roller Set



S6342
Steel Artwork Bead Roller Set



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Product Brochure For S634

S6335
Blank Bead Roller Sets



S6336
Mandrel Roller Holder

