

Product Brochure For S586

## Hydraulic NC Panbrake - NC-89 Control - PB-860A

2500 x 6mm Mild Steel Bending Capacity



ORDER CODE:	S586
MODEL:	PB-860A
Controller Type:	NC-89 Single Program
Bending Length (mm):	2500
Mild Steel Capacity (mm):	6
Stainless Steel Capacity (mm):	3
Material Clamping Type:	Hydraulic Clamp
Material Bending Type:	Hydraulic Bend
Bending Angle Indicator (deg):	0-125°
Backgauge Travel (mm):	1000
Motor (kW / hp):	7.5 / 10
Voltage / Amperage (V / amp):	415
Floor Space (L x W x H) (mm):	~
Nett Weight (kg):	3800



### Features

- 2500mm x 6mm bending capacity
- NC-89 digital single angle programmable control for angles from 0-125°
- Auto cycle: after clamping bottom beam will bend to pre-set angle and return, head unclamps to set position
- Quick action rapid head adjustment to optimise bend radius on 1-6mm material thickness
- Heavy duty steel fabricated construction
- Roving foot pedal incorporates control panel for maximum flexibility
- High quality components ensure reliable performance for years of continuous operation
- NC-89 controlled opening height adjustment
- NC-89 controlled dwell timer ensures consistent bending angle
- Extended fingers allows bending of pans or boxes to a depth of 205mm
- Includes an adjustable rear manual backgauge, also adjustable for tapered material
- Mild steel capacity is rated on hot rolled material with 250MPA
- Pre-Commissioning:
  1. Panbrake bender is run & tested prior delivery
  2. Hydraulic oil is included with machine

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**Specific Features**



NC-89 Control Panel



Removable Fingers



Hydraulic System



Rapid Blade Adjustment For Material Thickness



Back View



Shown with Optional Ball Transfer Tables - Order Code (L840)

**Recommended Accessories**

S581A

Hydraulic NC Panbrake - NC-89 Control

S581B

Hydraulic NC Panbrake - NC-89 Control

S583B

Hydraulic NC Panbrake - NC-89 Control

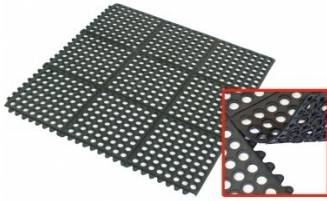
M800

Rubber Mat - Anti-Fatigue



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**M805**  
 Rubber Mat - Anti-Fatigue



**O000**  
 SpillFix Universal Organic Absorbent



**O043**  
 Rust & Corrosion Preventive



**O042**  
 General Purpose Lubricant & Corrosion Inhibitor



**O040**  
 Rust & Corrosion Preventive



**O044**  
 Rust & Corrosion Preventive



**O004**  
 Superdraulic ISO 46 Hi Temp Hydraulic Oil



**M977**  
 Digital Bevel Box

