Sydney: (02) 9890 9111
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Product Brochure For S581

Hydraulic NC Panbrake - PB-425Y

1250 x 2.5mm Mild Steel Bending Capacity



ORDER CODE:	S581
MODEL:	PB-425Y
Controller Type:	Digital Single Program
Bending Length (mm):	1250
Mild Steel Capacity (mm):	2.5
Stainless Steel Capacity (mm):	1.6
Material Clamping Type:	Manual Clamp
Material Bending Type:	Hydraulic Bend
Bending Angle Indicator (deg):	0-125º
Backgauge Travel (mm):	1000
Motor (kW / hp):	4 / 5.3
Voltage / Amperage (V / amp):	415
Floor Space (L x W x H) (mm):	~
Nett Weight (kg):	1150

METALMASTER

1 YEAR WARRANTY

NO PLUG 415V

Description

Ezy-Touch NC Touch Screen Control features 99 programs, each program has up to 20 bends & each bend has material compensation. It also incorporates a quick bend function for jobbing work.

Features

- 1250mm x 2.5mm capacity
- Hydraulic bending with manual material clamp
- Easy to use single angle programmable control incorporating digital readout for angles from 0-125º
- Auto cycle: after clamping bottom beam will bend to pre-set angle and return
- Roving foot pedal incorporates control panel for maximum flexibility
- Extended fingers allows bending of pans or boxes to a depth of 230mm
- Ground segmented fingers can be repositioned to suit many applications
- Heavy duty steel fabricated frame provides accurate bends
- Safety top beam support stop lever located on right side of machine
- Quick action beam adjustment for varying material thickness
- Includes an adjustable rear manual backgauge, also adjustable for tapered material
- 4kW / 5.3HP 415V motor
- Mild steel capacity is rated on hot rolled material with 250MPA

- Pre-Commissioning:
- 1. Panbrake bender is run & tested prior delivery
- 2. Hydraulic oil is included with machine

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Specific Features



Front View



Control Panel



Top Beam Support Stop Lever



Removable Fingers



Rear View



Roving Foot Controls



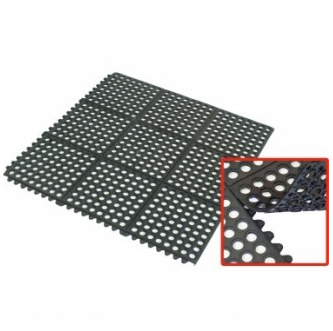
Shown with Optional Ball Transfer Tables - Order Code (L840)

Recommended Accessories

M800
Rubber Mat - Anti-Fatigue



M805
Rubber Mat - Anti-Fatigue



O000
SpillFix Universal Organic Absorbent



O043
Rust & Corrosion Preventive



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O042
General Purpose Lubricant & Corrosion Inhibitor



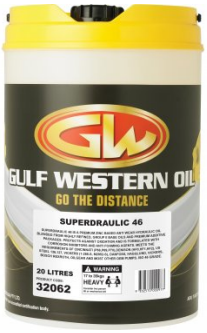
O040
Rust & Corrosion Preventive



O044
Rust & Corrosion Preventive



O004
Superdraulic ISO 46 Hi Temp Hydraulic Oil



M977
Digital Bevel Box

