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Product Brochure For R728

HSS Adjustable Hand Reamer

Ø21.4 - Ø23.8mm

Precision High Speed Steel Blades



ORDER CODE:	R728
Model:	~
Type:	1 Piece Standard
Metric Range (mm):	Ø21.4 - Ø23.8
Number of Blades:	~
Cutting Blade Length (mm):	~
Shank Diameter (mm):	~
Overall Length (mm):	~

Description

Toolmaster high speed steel adjustable hand reamers can be set to any size within the specified range of the reamer and are commonly used for odd size holes as well as when accuracy is required.

How to adjust & measure size:

To increase size: Loosen & unscrew rear locking nut closest to drive shaft while holding blades from slipping out, now screw & tighten front locking nut allowing blades to slide along the slots in the main body until blades meets rear locking nut to secure blades into position.

To reduce size: Loosen & unscrew front locking nut while holding blades from slipping out, now screw & tighten rear locking nut allowing blades to slide along the slots in the main body until blades meets front locking nut to secure blades into position.

To measure required size: It is very important that you measure diagonally across two opposing blades and on the cutting edges to get an accurate reading

Features

- High speed steel blades
- Adjustable blades for accurate hole sizing
- Square drive shaft for hand wrench
- Universal for metric & imperial sizes

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Specific Features



Figure 1



Figure 2

Recommended Accessories

T866
Tap Wrench



R700
HSS Adjustable Hand Reamer Set - 8 Piece

