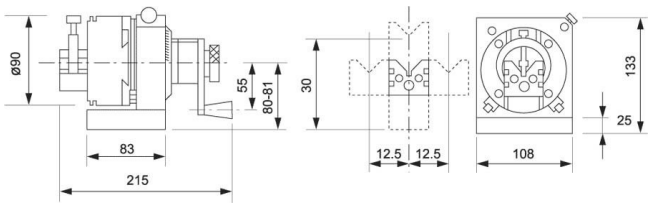
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Product Brochure For P360

Universal Punch Former and Radius Angle Dresser

200mm





Made in Taiwan

1 YEAR WARRANTY

Description

Manufactured in Taiwan

UNIVERSAL PUNCH FORMER AND RADIUS ANGLE DRESSER
An affordable fixture for grinding of multi-angle, round and radius points on punch dies and EDM electrodes, with a capacity of 38mm (1-1/2") and an accuracy of 0.002mm (0.0001").

Specifications
Clamping Diameter in Vee Slot: 0.4-30mm
Length of Pressed Part Punch: above 22mm
Length of Vee Block: 30mm
Centre Height: 80mm
Vertical Travel of Vee Block: 25mm

Horizontal Movement of Vee Block
One Side: 12.5mm
Two Sides: 25mm
Weight: 10kg

Maximum Radius when Dressing
Convex: 50mmR
Concave: 100mmR
Maximum Wheel Size: 200mm

Features

- Degree dial on the back is graduated 360º in 1º increments with quick angle setting device. 24 steps at 15º
- The Punch Former can also be used for precision radius and angle dressing of grinding wheels
- The radius-dressing arm is supplied with the Punch Former
- Tangents and radius forms can be accurately formed when dressing grinding wheels to a maximum diameter of 200mm

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