Sydney: (02) 9890 9111
Brisbane: (07) 3715 2200
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Perth: (08) 9373 9999
Adelaide: (08) 9373 9969
sales@machineryhouse.com.au
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Product Brochure For P197

Punching Machine - PM-120LT

120 Tonne



Please Call

ORDER CODE:	P197
MODEL:	PM-120LT
Punching Pressure (Tonne):	120
Punching Table Feed (Type):	Manual
Punching Table Dimensions (mm):	700 x 700
Punching Ø x Thickness Capacity - Mild Steel (mm):	Ø32 x 27, Ø50 x 17
Channel Flange Punching (h) (mm):	180
Throat Depth (mm):	510
Maximum Stroke Length (mm):	100
Cycle/min (20mm Stroke) (cpm):	26
Table Working Height (mm):	1050
Motor Power (kW / hp):	7.5 / 10
Voltage (V):	415
Nett Weight (kg):	3080

Description

The Sunrise Punching Machines are manufactured in Taiwan, also known as Ironworkers are well recognised in our Australian market for the machines being reliable & durable due to their structurally well manufactured unique design & engineering excellence. Sunrise is ISO-9001 certified by BVQI, and our products meet the CE safety requirements and regulations. Sunrise relentlessly seeks continuous improvement and product development to keep a step ahead of their competitors.

Special designed hydraulic cylinder enables the machine to retract faster, also the cylinder is slimmer, which has a better aesthetic appearance to the looks of the machine.
Punching capacities range from 35 to 200 tonnes, and are available with different throat depths to meet your different requirements.

Please Note: All optional tooling used on the punching station of S/SD Punch & Shear machine can also be utilised for range of PM Punching models.

Also Available
- CNC Models with features like:
- Hydraulic material clamping
- Auto datum point
- Transfer ball table
- MODELS AVAILABLE 35T TO 200T

Features

- Specially designed hydraulic circuit system provides high performance, efficiency and accuracy
- Throat depth of 510mm
- C-type rigid frame structure
- A 2-hole overhang die holder and a 2-piece gauging table are provided as standard equipment
- Complete range of optional attachments

- Pre-Commissioning:
- 1. Punching machine is run & tested prior delivery
- 2. Hydraulic oil is included with machine

Includes

- 6 sets of round punches & dies:
- Punches: 20, 22, 24, 26, 28 & 30mm

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- Dies: 20.7, 23.2, 25.2, 27.2, 29.2 & 31.2mm

Specific Features


Optional Bar Shearing


Optional Channel Shearing

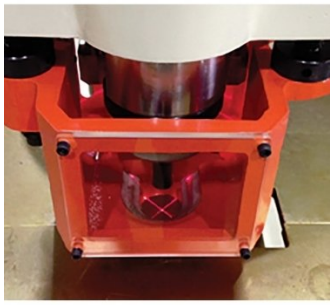

Optional Angle Shearing


Optional Flat Bar Shearing


Optional Rectangular Notcher

Recommended Accessories

P163
Laser Guide System



P165
Ø6-26mm Round Punch & Dies Set



P166
Ø11-40mm Round Punch & Dies Set



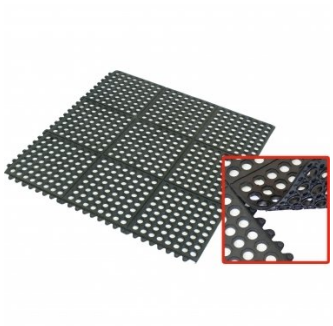
M800
Rubber Mat - Anti-Fatigue



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M805
Rubber Mat - Anti-Fatigue



O000
SpillFix Universal Organic Absorbent



O043
Rust & Corrosion Preventive



O042
General Purpose Lubricant & Corrosion Inhibitor



O040
Rust & Corrosion Preventive



O044
Rust & Corrosion Preventive



O004
Superdraulic ISO 46 Hi Temp Hydraulic Oil

