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Product Brochure For P177

# Hydraulic Punch & Shear - 125 Tonne - IW-125S

Dual Hydraulic Cylinders with Independent Operating Stations
Includes Auto Touch & Cut Systems, Laser Punch Guide & 6 Sets of Round Punches & Dies

**Special Order**

| Ex GST | Inc GST |
|---|---|
| $35,950.00 | $39,545.00 |




| | |
|---|---|
| ORDER CODE: | P177 |
| MODEL: | IW-125S |
| Punching Pressure (Tonne): | 125 |
| Punching Table Type: | Manual with Guides and & Adjustable Stops |
| Punching (Diameter x Thickness) - MS (mm): | Ø33 x 27, Ø50 x 18 |
| Punching Throat Depth (mm): | 310 |
| Punching Maximum Stroke Length (mm): | 100 |
| Punching Cycles (15mm Stroke) - MS (cpm): | 28 |
| Punching Work Table Height (mm): | 1069 |
| Flat Bar Shear (W x Thickness) - MS (mm): | 610 x 18, 400 x 25 |
| Flat Bar Shear - Blade Length - MS (mm): | 620 |
| Flat Bar Shear Work Table Height (mm): | 920 |
| Angle Shear 90º - MS (mm): | 152 x 152 x 18 |
| Angle Shear 45º - MS (mm): | 80 x 80 x 10 |
| Angle Flange Trim (mm): | 100 |
| Angle Shear Work Table Height (mm): | 1185 |
| Round Solid Bar Shear - MS (mm): | Ø50 |
| Square Solid Bar Shear - MS (mm): | 50 x 50 |
| Solid Bar Shear Work Table Height (mm): | 1310 |
| Notching - Rectangle - MS (mm): | 63.5 x 90 x 13 |
| Notching Work Table Height (mm): | 920 |
| Multi Vee Die Block (mm): | ~ |
| Vee Opening Sizes (mm): | ~ |
| Max. Tonne Capacity (T): | ~ |
| Bending Work Table Height (mm): | ~ |
| Motor Power (kW / hp): | 11 / 15 |
| Voltage / Amperage (V / amp): | 415 |
| Nett Weight (kg): | 3590 |

## Description

The Sunrise Punch & Shears are manufactured in Taiwan, also known as Ironworkers are well recognised in our Australian market for the machines being reliable & durable due to their structurally well manufactured unique design & engineering excellence. Sunrise is ISO-9001 certified by BVQI, and our products meet the CE safety requirements and regulations. Sunrise relentlessly seeks continuous improvement and product development to keep a step ahead of their competitors.

The double cylinder "S/SD" series have two control foot pedals, & separate operations can be safely performed simultaneously without interference. The low pressure setting for tool change provides maximum operation safety. The long punching cylinder stroke & deep throat enable mounting a wide range of special optional equipment. The large punching base with the "T-slot" fixing provide a solid base for securing the punching tooling, as well as a wide range of optional & custom designed tooling.

The hydraulic system & components that drives the shearing beam & punching head is considerably very quiet compared to most other machines and operates efficiently smooth in all modes. The electrical components & DC control circuit are operated at a low 24 volt system & provides full protection & safety with in the separate key locked cabinet.

The Sunrise machines have proven themselves over & over again to provide trouble free service for many years in production and we have references all around Australia to verify our statement.

## Features

- Laser punch guide system for easy alignment
- Five work stations, Punching, Notching, Plate Shearing, Angle Iron Shearing and Bar Shearing (all stations are guarded)
- Dual hydraulic cylinders allows simultaneous operation without interference
- Punching capacity up to 50mm standard
- Mitre cutting of angle iron

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- Magnetic base halogen lamp
- Hydraulic system is protected with replaceable filter cartridge
- Adjustable stroke for faster punching
- Curved shear blade for minimal job distortion
- Most cutting blades are four-sided for long life
- Punch, shear & notching table fitted with stops & guides as standard
- Two-pedal operation allows two people to work machine to greatly speed up production
- Large punch table with multi-purpose bolster, featuring a removable block for channel and beam flange punching
- Adjustable length stop with one-touch electronic backgauge for greater efficiency in repetitious work

- PUNCHING
- Large hole punching up to Ø50mm as standard
- Overhang bolster for punching channel & beam flanges
- Large ruled support table with removable front section for leg down punching in angle or section
- Easily adjustable stripper & safety guard

- Pre-Commissioning:
- 1. Punch & Shear is run & tested prior delivery
- 2. Hydraulic oil is included with machine

## Includes

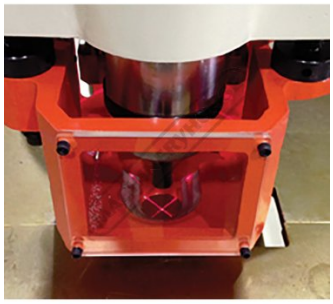
- 6 sets of round punches & dies:
- Punches: 20, 22, 24, 26, 28 & 30mm
- Dies: 20.7, 23.2, 25.2, 27.2, 29.2 & 31.2mm
- Full safety guarding at all workstations
- Tooling to all workstations
- Punch, Shear & Notch support tables
- Now with Quick Change Tooling
- 1 metre adjustable "Auto touch length stop" once the material has pushed the micro-switch stop the hydraulic system is activated to shear work piece

## Optional Accessories

- Punch & dies are available in Round, Square, Rectangle & Oblong shapes

## Specific Features


Machine Capabilities


LG-PS - Laser Guide System


Includes large hole punching up to 50mm Diameter


Includes Auto Touch & Cut Length Stop


Flat Bar Shear


Angle Shear


Angle Shear


Angle Shear

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# Product Brochure For P177


Angle Shear


Angle Shear


Round Bar Shear


Square Bar Shear


Notcher


Work Light


Monoblock Design For Rigid Frame Structure

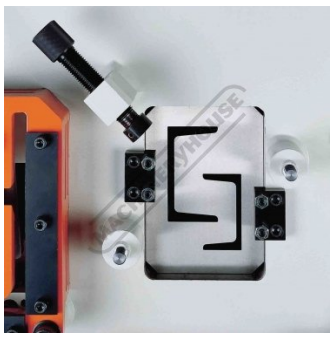

Keyed Punch Ram For Shaped Tool Alignment


Solid Punching Base With T-Slot Grooves


Optional Single Vee Pressbrake Attachment


Optional Multi Vee Preesbrake


Optional Vee Notcher Punch Side


Optional Channel Shear


Optional Hydraulic Holddown for Flat Shear


Optional Pipe Notcher

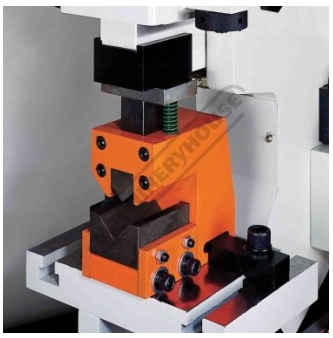

Optional Channel Punching Die Holder

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Optional Goose Neck Die Holder


Optional Large Hole Punching


Optional Angle Bending Press


Optional Multi Stop Gauge


Optional Duplicating Table

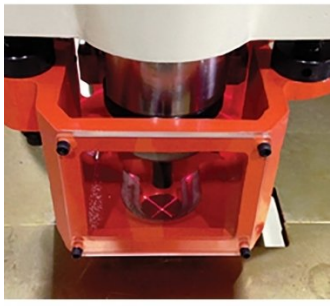
## Recommended Accessories

P163
Laser Guide System

P188
Single-Vee Pressbrake Bending Attachment

P188A
Single-Vee Pressbrake Bending Attachment

P187
Multi-Vee Pressbrake Bending Attachment









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# Product Brochure For P177

P165
Ø6-26mm Round Punch & Dies Set



P166
Ø11-40mm Round Punch & Dies Set



P726
Ø26mm Round Punch - RPN1



P726A
Ø26.7mm Round Die - RDN1



P6005
8 x 20mm Slotted Punch



P6006
8.7 x 20.7mm Slotted Die



P6001
8 x 8mm Square Punch



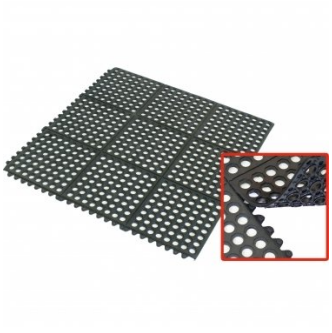
P6002
8.7 x 8.7mm Square Die



M800
Rubber Mat - Anti-Fatigue



M805
Rubber Mat - Anti-Fatigue



O000
SpillFix Universal Organic Absorbent




O043
Rust & Corrosion Preventive



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# Product Brochure For P177

O042
General Purpose Lubricant & Corrosion Inhibitor




O040
Rust & Corrosion Preventive




O044
Rust & Corrosion Preventive




O004
Superdraulic ISO 46 Hi Temp Hydraulic Oil

