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Product Brochure For P159

Hydraulic NC Horizontal Bender - HBM-75

75 Tonne Force, Programmable Touch Screen Control with 1016mm Manual Backgauge

300 x 12 Bending Capacity

	Ex GST	Inc GST
	$32,450.00	$35,695.00



ORDER CODE:	P159
MODEL:	HBM-75
Capacity (Tonne):	75
Back Gauge (Type):	Manual - 1016mm
Bending Capacity - Mild Steel (mm):	300 x 12
Vee Die Size - (Height x Vee Width) (mm):	310 x 80
Ram Stroke (mm):	350
Forward / Reverse - Speed (mm/sec):	8.9 / 9.9
Fixing Holes - Diameter x Number (mm / No.):	Ø118 x 1, Ø83 x 3
Motor Power (kW / hp):	5.5 / 7.5
Voltage / Amperage (V / amp):	415
Floor Space (L x W x H) (mm):	~
Dimensions (L x W x H) (mm):	2020 x 1130 x 1500
Nett Weight (kg):	2025

Description

The hydraulic horizontal bending machine is the new addition to the SUNRISE product line of high quality and reliable hydraulic metal working machines. A wide range of tooling is available for different bending operations.

Features

- Easy to learn programmable Omron CP controller
- Omron NC touch screen control features 50 programs, each program has up to 10 steps and bend counter
- Automatic, manual and jog modes
- ±0.1mm cylinder stroke repeatability & accuracy
- 310mm high x 80mm vee bending die
- 3 storage shelves 680 x 190 x 180mm (LxHxD)
- Adjustable pressure dial with gauge
- Includes 1000mm manual backgauge

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Specific Features



Front View



Left View


1000mm Manual Backgauge

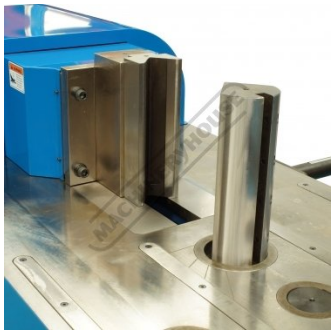

Control Panel



Touch Screen NC Control


Table


Table with Posts Removed for Optional Attachments


Hydraulic Horizontal Press


Main Post Release Lock Lever


Offcut Chute



Pressure Adjustment Dial and Gauge



Switch


Roving Foot Pedal

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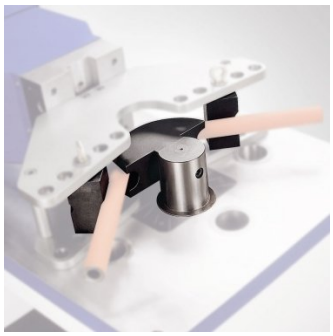
Recommended Accessories

P1601
Pipe Bender Attachment

P1602
3/8" Pipe Bender Former Set

P1603
1/2" Pipe Bender Former Set

P1604
3/4" Pipe Bender Former Set

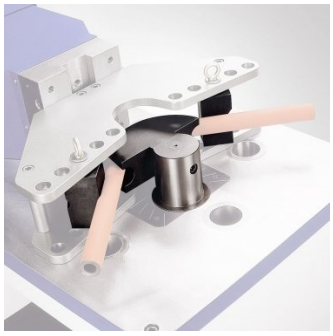
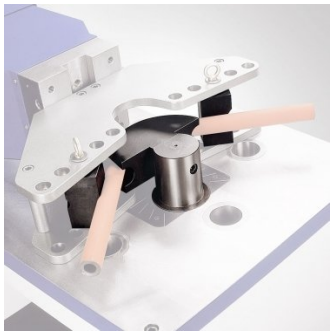


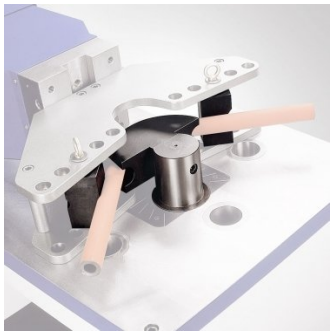
P1605
1" Pipe Bender Former Set

P1606
1-1/4" Pipe Bender Former Set

P1607
1-1/2" Pipe Bender Former Set

P1608
2" Pipe Bender Former Set



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