Sydney: (02) 9890 9111
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Product Brochure For P157

Hydraulic NC Horizontal Bender - HBM-40

40 Tonne Force, Programmable Touch Screen Control with 1016mm Manual Backgauge

M30 x 12 Backgauging Capacity

On Sale

	Ex GST	Inc GST
	~~$20,950.00~~	~~$23,045.00~~
	$20,450.00	$22,495.00



ORDER CODE:	P157
MODEL:	HBM-40
Capacity (Tonne):	40
Back Gauge (Type):	Manual - 1000mm
Bending Capacity - Mild Steel (mm):	200 x 12
Vee Die Size - (Height x Vee Width) (mm):	210 x 80
Ram Stroke (mm):	250
Forward / Reverse - Speed (mm/sec):	9.6 / 14.5
Fixing Holes - Diameter x Number (mm / No.):	Ø83 x 1, Ø58 x 3
Motor Power (kW / hp):	3.75 / 5
Voltage / Amperage (V / amp):	415
Floor Space (L x W x H) (mm):	~
Dimensions (L x W x H) (mm):	1590 x 980 x 1410
Nett Weight (kg):	990

SUNRISE

Made in Taiwan

2 YEAR WARRANTY

NO PLUG 415V

Description

The hydraulic horizontal bending machine is the new addition to the SUNRISE product line of high quality and reliable hydraulic metal working machines. A wide range of tooling is available for different bending operations.

Features

- Easy to learn programmable Omron CP controller
- Omron NC touch screen control features 50 programs, each program has up to 10 steps and bend counter
- Automatic, manual and jog modes
- ±0.1mm cylinder stroke repeatability & accuracy
- 210mm high x 80mm vee bending die
- 2 storage shelves 480 x 220 x 170mm (LxHxD)
- Adjustable pressure dial with gauge
- Includes 1000mm manual backgauge

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Specific Features


Front View


Left View

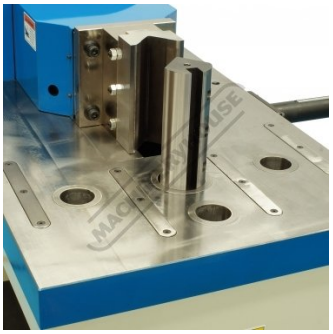

1000mm Manual Backgauge

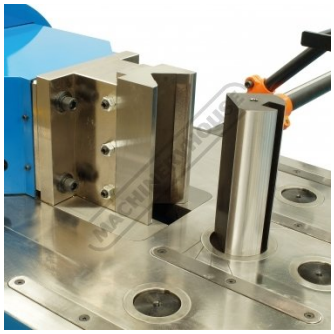

Control Panel



Touch Screen NC Control


Table


Table with Posts Removed for Optional Attachments


Hydraulic Horizontal Press


Offcut Chute



Pressure Adjustment Dial and Gauge


Main Post Release Lock Lever



Switch


Roving Foot Pedal

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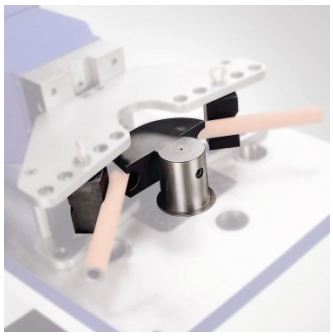
Recommended Accessories

P1600
Pipe Bender Attachment

P1602
3/8" Pipe Bender Former Set

P1603
1/2" Pipe Bender Former Set

P1604
3/4" Pipe Bender Former Set

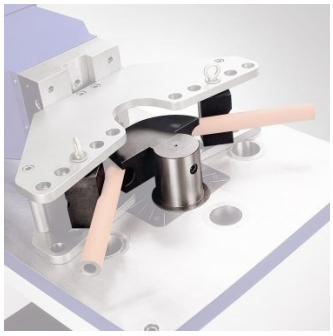
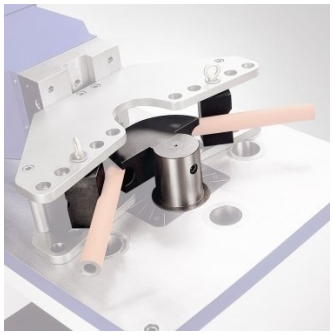


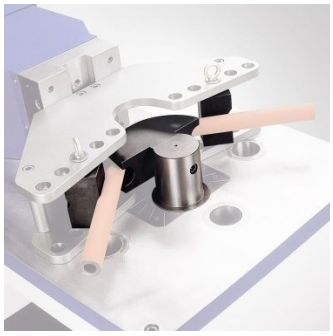
P1605
1" Pipe Bender Former Set

P1606
1-1/4" Pipe Bender Former Set

P1607
1-1/2" Pipe Bender Former Set

P1608
2" Pipe Bender Former Set



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M977

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