

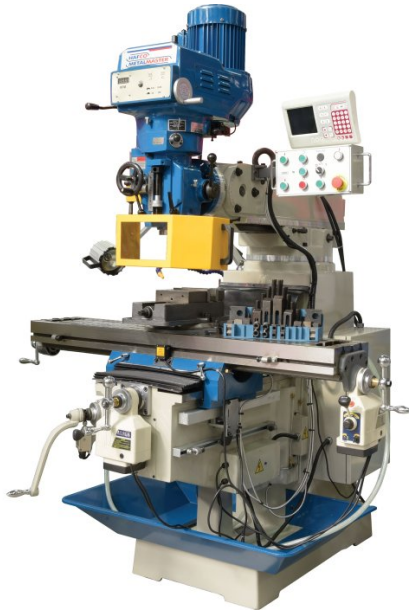
Product Brochure For M599D

Industrial Turret Milling Machine - BM-63VE

Table Travel: (X) - 890mm (Y) - 400mm (Z) - 400mm

Includes Ballscrews X & Y Axis, Digital Readout System, Machine Vice & Clamp Kit

Ex GST **Inc GST**
\$15,950.00 **\$17,545.00**



ORDER CODE:	M599D
MODEL:	BM-63VE
Digital Readout:	3-Axis Digital Readout
Type:	Vertical
Table Size (mm):	1370 x 254
Column Type:	~
Spindle Taper - Vertical:	NT40
Spindle Taper - Horizontal:	~
Longitudinal Travel (X-Axis) (mm):	890
Cross Travel (Y-Axis) (mm):	400
Vertical Travel (Z-Axis) (mm):	400
Type of Slides:	Dovetail (X), Square (Y&Z)
Ram Travel (mm):	550
Spindle to Table (mm):	450
Spindle to Base:	~
Spindle Travel / Diameter (mm):	127 / 105
Throat Depth (max.) (mm):	740
Tilting Head (Left ~ Right):	±90°
Tilting Head (Forward ~ Back):	±45°
Drilling Capacity (mm):	~
End Milling Capacity (mm):	~
Face Milling Capacity (mm):	~
Power Feed - Quill (mm/rev):	0.04 / 0.08 / 0.15
Power Feed - Longitudinal (X-Axis) (mm/min):	20 - 2000
Power Feed - Cross (Y-Axis) (mm/min):	20 - 2000
Power Feed - Vertical (Z-Axis) (mm/min):	Rapid
Table T-Slot Size (inch / mm):	16
Work Table Load Capacity (kg):	400
Spindle Speeds Vertical (No./ rpm):	Variable (50 - 3550)
Spindle Speeds Horizontal (No./ rpm):	~
Spindle Speeds - Universal Head:	~
Motor Power - Vertical Spindle (kW / hp):	3.75 / 5
Motor Power - Horizontal Spindle (kW / hp):	~
Motor Power - Universal Head:	~
Voltage / Amperage (V / amp):	415
Nett Weight (kg):	1555



Features

- 3 Axis digital readout fitted
- 5HP 415V motor with mechanical variable speed system
- NT40 Spindle taper with a 105mm chrome & ground quill
- Hardened ballscrew X & Y-Axis providing smooth and accurate operation
- Digital speed readout display for accurate cutter speed
- Hardened & ground work table & slide-ways
- Square construction slides for Y & Z-Axis to maximise rigidity
- Powered elevating motor for Z-Axis
- Meehanite casting for high strength & minimal deformation
- Quality electrics & overload protection in an easy access enclosure
- Horizontal travelling ram mounted on a rotating base allowing repositioning of spindle
- The ram incorporates a tail lug (spigot) to accept a slotting attachment etc.
- High / neutral and low gear selection lever to maximise torque
- X & Y-Axis power-feed with adjustable micro switch feed stops
- Micro switch on the manual knee handle for additional operator safety
- Metric dial graduations @ 0.02mm for X , Y & Z-Axis
- Automatic quill feed 0.04, 0.08, 0.15mm/rev

Product Brochure For M599D

- Automatic cut off depth stop on quill
- Oil lubrication pump and reservoir
- Slide-way covers Y & Z-Axis
- Mill head tilts to $\pm 45^\circ$ forward and back
- Mill head tilts to $\pm 90^\circ$ left and right
- Manual quick action quill lever
- Mechanical spindle brake
- Tool box and manual

Includes

- 3 Axis digital readout fitted
- Hardened ballscrew X & Y-Axis
- Digital speed readout display
- One-shot oil lubrication pump and reservoir
- X & Y-Axis power-feed
- Z-Axis powered elevating motor
- Machine vice 160mm
- Clamp kit set
- Drawbar M16 thread
- Coolant system
- Slideway covers
- Safety cutter guard
- Halogen light
- Swarf tray
- Drawbar M16 thread

Specific Features



Front View



Left View



Left Side View



Control Panel & 3 Axis Digital Readout



Variable Speed Hand Wheel



Variable Speed Digital Display



Spindle Brake Lever



Drawbar

Product Brochure For M599D



High Low Speed Range Selection Lever



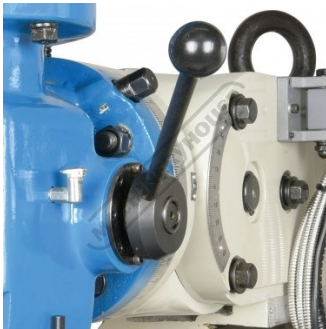
Quill Feed Engage Lever



Quill Feed Depth Stop



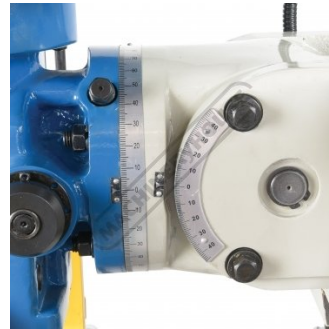
Feed Speed Selector Lever



Quill Hand Lever



Head Tilt Knuckle



Universal Tilting and Rotating Head



Adjustable Swivel and Sliding Ram



Tail Lug Spigot Supports Slotting Head



Table Feed Limit Switches



X Axis Power Feed with Rapid



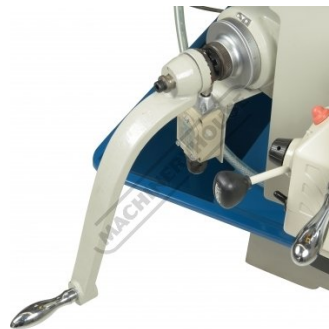
X Axis Dial Graduations



Y Axis Power Feed with Rapid



Y Axis Dial Graduations



Z Axis Handle



Z Axis Dial

Product Brochure For M599D



Z Axis Elevating Motor



Rear Slideway Protection Cover



Manual Slideway Lubrication Pump



Safety Cutter Guard



Work Light and Coolant Hose



Includes Machine Vice

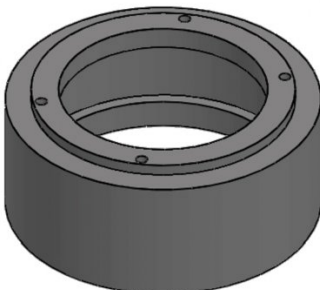


Included Accessories

Recommended Accessories

M224

Riser Spacer - Suits Turret Milling Machines



C0966

Clamp Kit 58 piece - Workshop Series



C966

Collet & Chuck Set - 25 Piece



M3301

Metric HSS Slot Drill & End Mill Set - 10 Piece

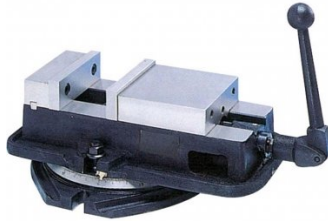


Product Brochure For M599D

M3321
 Imperial HSS Slot Drill & End
 Mill Set - 10 Piece



V306
 Vertex Anglock Machine Vice



M184
 Precision Boring Head



M185
 Precision Universal Facing &
 Boring Head



M197A
 Boring Head Shank



M181
 Boring Bar Set - 12 piece



M181A
 Boring Bar Set - 4 piece



C292
 Industrial Drill Chuck - Keyless
 Type



C294
 Industrial Drill Chuck - Keyless
 Type



D446
 NT40 x JT6 Drill Chuck Arbor -
 M16 Threaded Shank



D448
 NT40 x JT3 Drill Chuck Arbor -
 M16 Threaded Shank



M252
 Parallel Set - 18 Piece



Product Brochure For M599D

R008

Vertex Rotary Table



R010

Vertex Rotary Table



D002

Vertex Dividing Head - Semi Universal



C2806

3 Jaw Self Centring Lathe Chuck



R002

Vertex Super Indexing Head



M512

Face Mill 90° - Positive Rake



M503

Face Mill 90° - Positive Rake



M517

Face Mill 45° - Super High-Rake



M518

Face Mill 45° - Super High-Rake



L065

KYOCERA Carbide Inserts - Milling



L066

KYOCERA Carbide Inserts - Milling



M552

Face Mill Arbor



Product Brochure For M599D

M554
Face Mill Arbor



M555
Face Mill Arbor



M250
Parallel Set - 8 Piece



L059
Carbide Inserts - Milling



S090A
Soluble Metal Cutting Fluid - 1 Litre



S090
Soluble Metal Cutting Fluid - 5 Litre



S076
Cutting Tool Lubricant Fluid - 500ml



S077
Drilling, Tapping & Cutting Tool Lubricant Spray - 400g



S075
Cutting Tool Lubricant Paste - 200g



S074
Cutting Tool Lubricant Paste - 500g



M247
Air Power Drawbar



M229
Power Feed Unit



Product Brochure For M599D

M2295
Power Feed Unit



M225
Precision Slotting Head Attachment



L300
Magnetic Swarf Remover



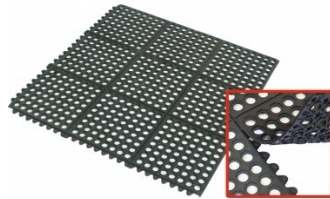
M9991
Magnetic Floor Sweeper



M800
Rubber Mat - Anti-Fatigue



M805
Rubber Mat - Anti-Fatigue



O000
SpillFix Universal Organic Absorbent



O043
Rust & Corrosion Preventive



O042
General Purpose Lubricant & Corrosion Inhibitor



O040
Rust & Corrosion Preventive



O044
Rust & Corrosion Preventive

