

Product Brochure For M586E

Industrial Turret Milling Machine - Horizontal & Vertical - BM-GEVS250

Table Travel: (X) - 700mm (Y) - 250mm (Z) - 440mm

Includes DRO, BS-2 Universal Dividing Head & Pneumatic Drawbar System

Please Call



ORDER CODE:	M585E
NSW DOE Item No.:	~
QLD DOE Item No.:	~
MODEL:	BM-GEVS250
Digital Readout:	3-Axis Digital Readout
Drilling Capacity (mm):	~
End Milling Capacity (mm):	~
Face Milling Capacity (mm):	~
Spindle Taper:	NT40
Quill Travel / Diameter (mm):	127 / 105
Spindle to Table (mm):	470
Type of Slides:	Dovetail (X, Y & Z)
Spindle to Column (mm):	500
Table Size (mm):	1100 x 250
T-Slot (mm):	5/8"
Longitudinal Travel (X-Axis) (mm):	700
Cross Travel (Y-Axis) (mm):	250
Vertical Travel (Z-Axis) (mm):	440
Work Table Load Capacity (kg):	300
Swivel Head (Left - Right):	±90°
Quill Feed Rate/Rev (mm/rev):	0.037 / 0.076 / 0.152
Spindle Speeds (Vertical) (No. / rpm):	Variable (60 - 3600)
Spindle Speeds (Horizontal) (No. / rpm):	6 (40 - 980)
Motor Power (Vertical) (kW / hp):	3.75 / 5
Motor Power (Horizontal) (kW / hp):	2.25 / 3
Motor Voltage (V / amp):	415
Nett Weight (kg):	1350



Features

- Vertical spindle, Yaskawa inverter variable speed drive 60 – 3600rpm
- Horizontal spindle, 40-980 rpm speeds controlled by gear selection levers with oil bath lubrication
- 5HP vertical & 3HP horizontal spindle motors provide exceptional machining power
- 1100 x 250mm hardened and ground worktable with ±45° left and right swivel
- NT40 spindle taper with Ø105mm chrome hardened and ground quill
- Automatic quill feed 0.037, 0.076, 0.152mm/rev
- Vertical mill head swivels ±45° to left and right
- Spindle guard with micro switch
- 3-Axis digital readout fitted
- Pneumatic draw bar system for quick and effortless tool change
- Heavy duty gear driven X Axis power-feed
- Z-Axis powered elevating motor
- Metric dial graduations @ 0.02mm for X , Y & Z-Axis
- Meehanite castings for superior rigidity
- Hardened and ground dovetail guideways
- Turcite-B coating on X & Y-Axis ways for wear resistance and smooth operation
- Auto lubrication system maintains proper lubrication to all slideways
- Universal BS-2 dividing head with chuck and guarding

Includes

- 3-Axis Digital Readout Fitted
- Automatic Lubrication System
- LED Lamp
- Coolant System
- Slide-way Covers
- Safety Cutter Guard
- Swarf Tray
- 1" Horizontal Arbor
- 2 x Horizontal Arbor Supports

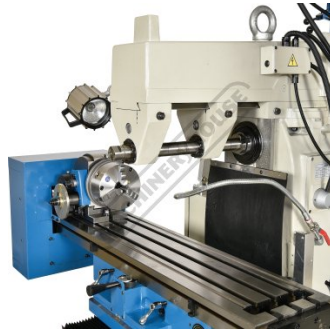
Product Brochure For M586E

- 2 x M16 Drawbars

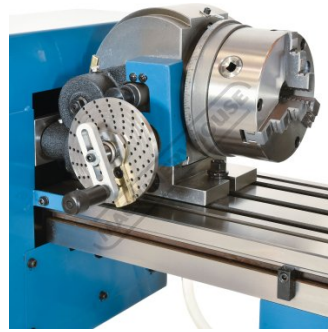
Specific Features



Horizontal Head Setup



Horizontal Head Setup Close Up



Universal Dividing Head



Swivel Arm Control Panel



3 Axis Digital Read Out



Control Panel



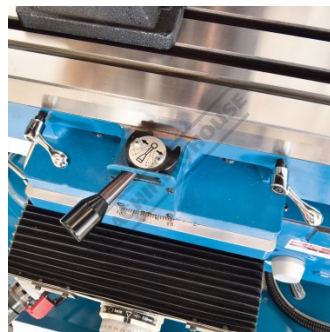
Gear Drive Table Feed



Horizontal Speed Selection Levers



Spindle Controls



Swivel Table



Tilting Mill Head Left & Right to 90 Degrees



Rotating Horizontal Ram



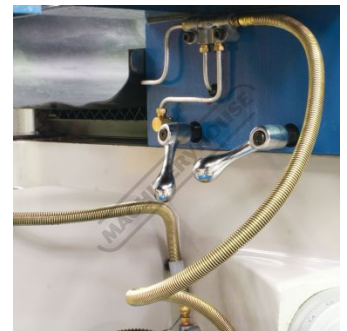
Z Axis Feed Handle with Micro



Z Axis Rapid Motor



Automatic Slideway Lubrication System



Y Axis Table Locks

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Oil Feeder Distribution Block



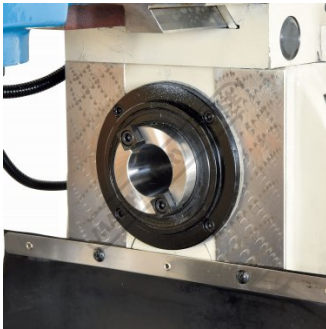
Y Axis Feed Handle



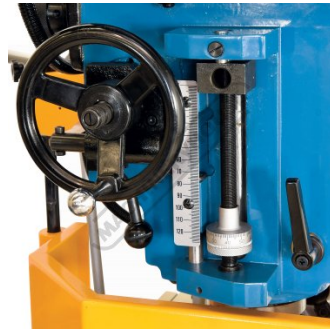
X Axis Feed Handle



Air Powered Draw Bar System



Horizontal Spindle



Quill Feed Depth Stop



Variable Inverter Speed



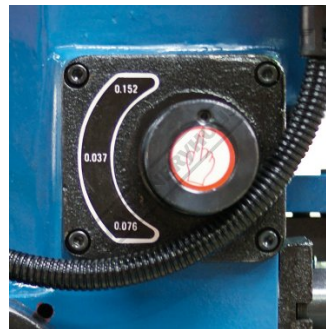
Air Powered Draw Bar Control



Mill Head Right Side View



Quill Feed Engagement Dial



3 Speed Quill Feed



Mill Head Left Side View



High Low Spindle Speed Gear Lever



Includes Horizontal Arbor



Left View

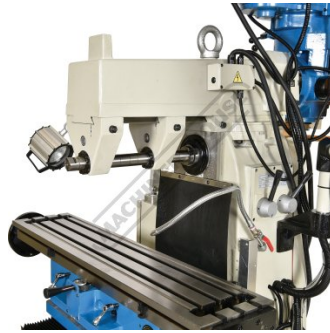


Removed Dividing Head

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Removed Dividing Head Horizontal Head Setup



Removed Dividing Head Horizontal Head Setup Close Up

Recommended Accessories

M184
 Precision Boring Head



M197A
 Boring Head Shank



C290
 Heavy Duty Drill Chuck - Keyed Type



C292
 Industrial Drill Chuck - Keyless Type



C294
 Industrial Drill Chuck - Keyless Type



D446
 NT40 x JT6 Drill Chuck Arbor - M16 Threaded Shank



D448
 NT40 x JT3 Drill Chuck Arbor - M16 Threaded Shank



M3301
 Metric HSS Slot Drill & End Mill Set - 10 Piece



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M3321
 Imperial HSS Slot Drill & End
 Mill Set - 10 Piece



C966
 Collet & Chuck Set - 25 Piece



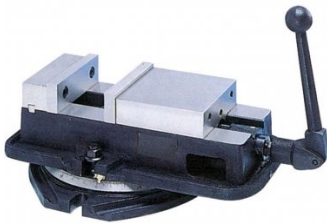
V105
 Vertex K-Type Milling Vice



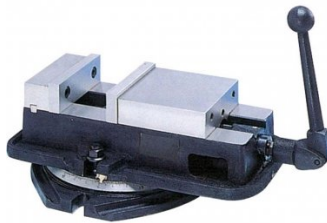
V106
 Vertex K-Type Milling Vice



V305
 Vertex Anglock Machine Vice



V306
 Vertex Anglock Machine Vice



R008
 Vertex Rotary Table



R010
 Vertex Rotary Table



D001
 Vertex Dividing Head - Semi
 Universal



D002
 Vertex Dividing Head - Semi
 Universal



R002
 Vertex Super Indexing Head



C280
 3 Jaw Self Centring Lathe
 Chuck



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C2806
 3 Jaw Self Centring Lathe
 Chuck



M247
 Air Power Drawbar



M2295
 Power Feed Unit



M229
 Power Feed Unit



L065
 KYOCERA Carbide Inserts -
 Milling



M510
 Face Mill 90° - Positive Rake



M512
 Face Mill 90° - Positive Rake



M503
 Face Mill 90° - Positive Rake



M515
 Face Mill 45° - Super High-Rake



M517
 Face Mill 45° - Super High-Rake



M518
 Face Mill 45° - Super High-Rake



M550
 Face Mill Arbor



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M552
Face Mill Arbor



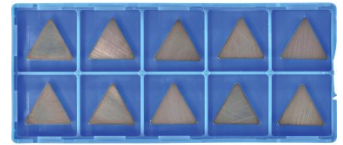
M554
Face Mill Arbor



M555
Face Mill Arbor



L066
KYOCERA Carbide Inserts -
Milling



M252
Parallel Set - 18 Piece



M250
Parallel Set - 8 Piece



M519
End Mill - Ø12mm



M520
End Mill - Ø16mm



M521
End Mill - Ø20mm



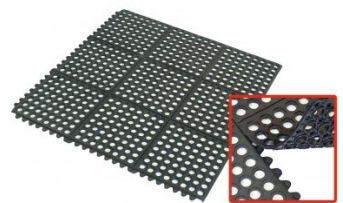
L059
Carbide Inserts - Milling



M800
Rubber Mat - Anti-Fatigue



M805
Rubber Mat - Anti-Fatigue



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S090A
 Soluble Metal Cutting Fluid - 1 Litre



S090
 Soluble Metal Cutting Fluid - 5 Litre



S076
 Cutting Tool Lubricant Fluid - 500ml



S077
 Drilling, Tapping & Cutting Tool Lubricant Spray - 400g



S075
 Cutting Tool Lubricant Paste - 200g



S074
 Cutting Tool Lubricant Paste - 500g



O000
 SpillFix Universal Organic Absorbent



O043
 Rust & Corrosion Preventive



O042
 General Purpose Lubricant & Corrosion Inhibitor



O040
 Rust & Corrosion Preventive



O044
 Rust & Corrosion Preventive

