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Product Brochure For M578

Workshop Turret Milling Machine Inverter Variable Speed & Geared Head - Horizontal & Vertical - HM-52GV

Table Travel: (X) - 600mm (Y) - 200mm (Z) - 310mm

Includes Digital Readout System, Vice & Collet Chuck System



ORDER CODE:	M578
MODEL:	HM-52GV
Digital Readout:	3-Axis Digital Readout
Type:	Vertical & Horizontal
Table Size (mm):	1000 x 240
Column Type:	~
Spindle Taper - Vertical:	NT30
Spindle Taper - Horizontal:	NT30
Longitudinal Travel (X-Axis) (mm):	600*
Cross Travel (Y-Axis) (mm):	175*
Vertical Travel (Z-Axis) (mm):	310
Type of Slides:	Dovetail
Ram Travel (mm):	300
Spindle to Table (mm):	390
Spindle to Base:	~
Spindle Travel / Diameter (mm):	120 / 90
Throat Depth (max.) (mm):	500
Tilting Head (Left ~ Right):	±45º
Tilting Head (Forward ~ Back):	Fixed
Drilling Capacity (mm):	30
End Milling Capacity (mm):	25
Face Milling Capacity (mm):	80
Power Feed - Quill (mm/rev):	Manual
Power Feed - Longitudinal (X-Axis) (mm/min):	20 - 2000
Power Feed - Cross (Y-Axis) (mm/min):	Optional *
Power Feed - Vertical (Z-Axis) (mm/min):	Optional *
Table T-Slot Size (inch / mm):	14
Work Table Load Capacity (kg):	175
Spindle Speeds Vertical (No./ rpm):	Variable (80 - 1600)
Spindle Speeds Horizontal (No./ rpm):	9 (60 - 1370)
Spindle Speeds - Universal Head:	~
Motor Power - Vertical Spindle (kW / hp):	1.5 / 2
Motor Power - Horizontal Spindle (kW / hp):	1.5 / 2
Motor Power - Universal Head:	~
Voltage / Amperage (V / amp):	240 / 10
Nett Weight (kg):	1050

Description

A well-built entry level inverter variable speed & geared head, turret milling, vertical and horizontal, drilling machine with a powerful continuous-load 1.5kW / 2hp motor, intended for trade use. The work table is precision made with adjustable dovetail guides and is recognised for its 600mm X axis by 200mm Y axis travel. There is a three armed handle on the side for drilling also incorporating a fine feed control hand wheel on the front for milling. The hi-low geared head selector mounted on right side of milling head allows for quick change off speed range.

Other features include 3-Axis digital readout system, taper roller bearing support for the spindle, easy-to-read drilling depth stop, low voltage work light, 150mm machine vice, 8 piece metric collet chuck set, coolant system, X axis power feed unit, drill chuck, 1" & 1-1/4" horizontal arbors, 2 & 3 morse taper adaptors. The combination of generous sized vertical support and rugged cast iron construction throughout reduces vibration and guarantees accurate and chatter-free operation.

Extra Features:
Swivel table
1" & 1-1/4" horizontal arbors

Features

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- 3 Axis digital readout system
- Inverter variable speed & geared head for vertical spindle speeds
- Swivel table left & right with graduated scale
- Mill head tilts to ±45º left to right
- 300mm horizontally sliding and rotating ram
- NT30 Horizontal and vertical spindles that are hardened and ground
- Precision-ground dovetail slide-ways and table
- Precision milling table incorporating machined T slots
- Rear concertina slide-way cover
- Forward and reverse on/off switch
- Fine hand wheel operated quill feed
- Swarf & splash tray
- Spindle lock for quill
- Metric dial graduations @ 0.02mm for X , Y & Z-Axis
- Vertical dial graduations on hand wheel @ 0.05mm
- All slides utilise dovetail construction for maximum rigidity
- Includes 1" & 1-1/4" arbors for the horizontal spindle

- * Note: X & Y travels maybe reduced due to digital readout scales and safety stops
- * Note: Optional Y & Z power feeds require additional parts & fitting (not included)

Includes

- 3 Axis digital readout system
- Inverter variable speed on vertical spindle
- X-Axis power-feed
- Safety cutter guard
- Swarf tray
- Coolant system
- Halogen lamp
- 150mm machine vice
- Drill chuck & arbor
- 2 & 3MT adaptors
- Boring bar arbor
- 8-piece metric collet chuck set (4-16mm)

Specific Features


Front View


Left View



Head Close Up

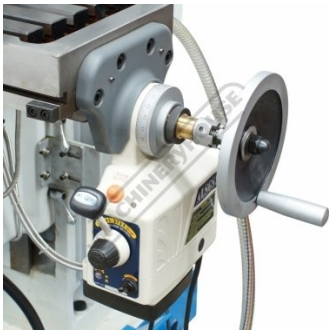


Control Panel with DRO Speed Display



Horizontal Spindle Control Panel


3 Axis Digital Readout


X Axis Power Feed with Rapid


Horizontal Spindle Support

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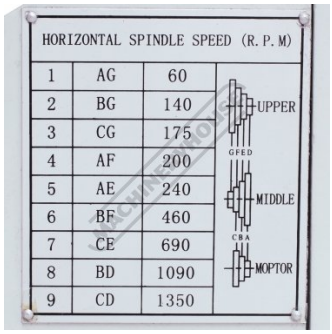

Horizontal Spindle



High Low Speed Handle


Quill Feed Handle and Fine Feed Dial


Machine Vice


HORIZONTAL SPINDLE SPEED (R. P. M)

1	AG	60	UPPER
2	BG	140	
3	CG	175	
4	AF	200	
5	AE	240	MIDDLE
6	BF	460	
7	CE	690	
8	BD	1090	MOPTOR
9	CD	1350	

Horizontal Spindle Speed Chart


Coolant Pump


Adjustable Swivel and Sliding Ram


Drawbar Shaft


Swivel Table and Feed Limit Switches



X Axis Dial



Y Axis Dial


Knee Feed Handle



Safety Cutter Guard


Worklight and Coolant Hose


Includes Horizontal Arbors


Drawbars



Concentina Slideway Cover



Parts

Recommended Accessories

M229
Power Feed Unit



V106
Vertex K-Type Milling Vice



C0965
Clamp Kit 58 piece - Workshop Series



C9245
Collet & Chuck Set - 8 Piece



C928
Collet & Chuck Set - 20 Piece



M3301
Metric HSS Slot Drill & End Mill Set - 10 Piece



M3321
Imperial HSS Slot Drill & End Mill Set - 10 Piece



M530
Universal Milling Kit - 3 Piece with INSERTS



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Product Brochure For M578

M540
Face Mill Arbor



R004
Vertex Super Indexing Head



R006
Vertex Rotary Table



M184
Precision Boring Head



M197
Boring Head Shank



M182
Precision Boring Head Kit



M183
Precision Boring Head Kit



M193
Boring Head Shank



M250
Parallel Set - 8 Piece



M252
Parallel Set - 18 Piece



M243
Angle Plate - Precision Ground



M242
Angle Plate - Precision Ground



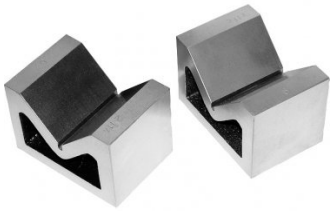
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Product Brochure For M578

V010
Alloy Steel Vee Block



V006
Cast Iron Vee Block



S090A
Soluble Metal Cutting Fluid - 1 Litre



S090
Soluble Metal Cutting Fluid - 5 Litre



S076
Cutting Tool Lubricant Fluid - 500ml



S077
Drilling, Tapping & Cutting Tool Lubricant Spray - 400g



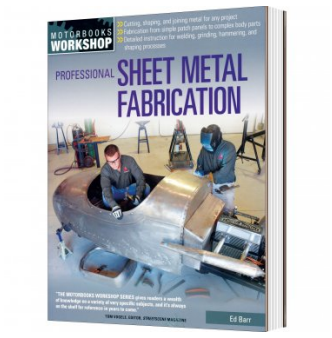
S075
Cutting Tool Lubricant Paste - 200g



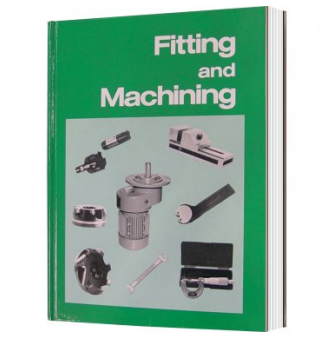
S074
Cutting Tool Lubricant Paste - 500g



L3455
Professional Sheet Metal Fabrication Book



L341
Fitting and Machining Technical Book



L300
Magnetic Swarf Remover



M9991
Magnetic Floor Sweeper



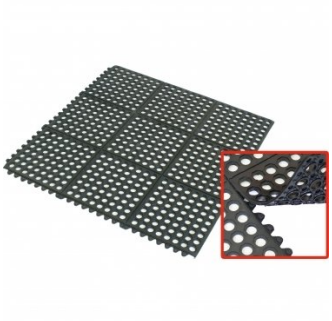
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Product Brochure For M578

M800
Rubber Mat - Anti-Fatigue



M805
Rubber Mat - Anti-Fatigue



O000
SpillFix Universal Organic Absorbent



O043
Rust & Corrosion Preventive



O042
General Purpose Lubricant & Corrosion Inhibitor



O040
Rust & Corrosion Preventive



O044
Rust & Corrosion Preventive

