

Product Brochure For M163D

Workshop Turret Milling Machine Geared Head Horizontal - Vertical - HM-52G

Table Travel: (X) - 600mm (Y) - 200mm (Z) - 340mm

Includes Digital Readout System, Vice & Collet Chuck System



ORDER CODE:	M163D
MODEL:	HM-52G
Digital Readout:	3-Axis Digital Readout
Type:	Vertical & Horizontal
Table Size (mm):	1000 x 240
Column Type:	~
Spindle Taper - Vertical:	NT30
Spindle Taper - Horizontal:	NT30
Longitudinal Travel (X-Axis) (mm):	600*
Cross Travel (Y-Axis) (mm):	200*
Vertical Travel (Z-Axis) (mm):	340
Type of Slides:	Dovetail
Ram Travel (mm):	500
Spindle to Table (mm):	375
Spindle to Base:	~
Spindle Travel / Diameter (mm):	125 / 90
Throat Depth (max.) (mm):	640
Tilting Head (Left ~ Right):	±90°
Tilting Head (Forward ~ Back):	Fixed
Drilling Capacity (mm):	30
End Milling Capacity (mm):	25
Face Milling Capacity (mm):	80
Power Feed - Quill (mm/rev):	Manual
Power Feed - Longitudinal (X-Axis) (mm/min):	20 - 2000
Power Feed - Cross (Y-Axis) (mm/min):	Optional *
Power Feed - Vertical (Z-Axis) (mm/min):	Optional *
Table T-Slot Size (inch / mm):	14
Work Table Load Capacity (kg):	175
Spindle Speeds Vertical (No./ rpm):	8 (115 - 1750)
Spindle Speeds Horizontal (No./ rpm):	9 (60 - 1350)
Spindle Speeds - Universal Head:	~
Motor Power - Vertical Spindle (kW / hp):	1.5 / 2
Motor Power - Horizontal Spindle (kW / hp):	1.5 / 2
Motor Power - Universal Head:	~
Voltage / Amperage (V / amp):	415
Nett Weight (kg):	1050

Description

A well-built entry level geared head, turret milling, vertical and horizontal, drilling machine with a powerful continuous-load 1.5kW / 2hp motor, intended for trade use. The work table is precision made with adjustable dovetail guides and is recognised for its 600mm X axis by 200mm Y axis travel. There is a three armed handle on the side for drilling also incorporating a fine feed control hand wheel on the front for milling. Two levers mounted on right side of milling head enables quick change off the geared spindle speeds.

Other features include 3-Axis digital readout system, taper roller bearing support for the spindle, easy-to-read drilling depth stop, low voltage work light, 150mm machine vice, 8 piece metric collet chuck set, coolant system, X axis power feed unit, drill chuck, 1" & 1-1/4" horizontal arbors, 2 & 3 morse taper adaptors. The combination of generous sized vertical support and rugged cast iron construction throughout reduces vibration and guarantees accurate and chatter-free operation.

Extra Features:

Swivel table
 1" & 1-1/4" horizontal arbors

Features

- 3 Axis digital readout system
- Swivel table left & right with graduated scale

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Quill Handle



Vertical Spindle Speed Levers



Horizontal Spindle



Horizontal Spindle Switch

HORIZONTAL SPINDLE SPEED (R.P.M)			
1	AG	60	UPPER
2	BG	140	
3	CG	175	
4	AF	200	MIDDLE
5	AE	240	
6	BF	460	MOTOR
7	CE	690	
8	BD	1090	
9	CD	1350	

Horizontal Spindle Speed Chart



Tilting Head Scale



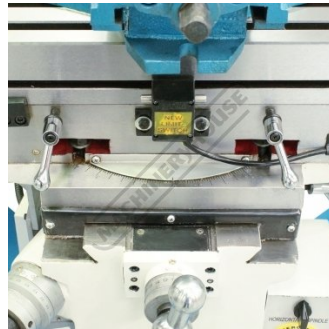
Adjustable Swivel and Sliding Ram



Horizontal Spindle Support



Halogen Work Light and Coolant Hose



Swivel Table



Feed Limit Switches



X Axis Power Feed with Rapid



X Axis Dial



Y Axis Dial



Z Axis Dial



Knee Feed Handle

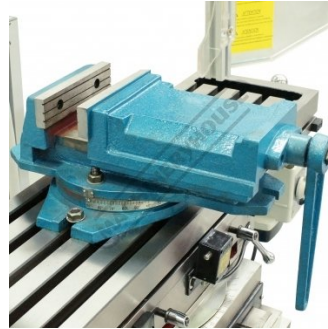
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Coolant Pump



Concertina Slide Way Cover



Shown with Vice Fitted



Accessories Included, 150mm Vice, Metric Collet Chuck, Drill Chuck and Arbor, Morse Taper Adaptors



Horizontal Arbors

Recommended Accessories

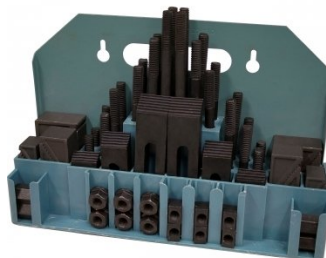
M229
 Power Feed Unit



V106
 Vertex K-Type Milling Vice



C0965
 Clamp Kit 58 piece - Workshop Series



C9245
 Collet & Chuck Set - 8 Piece



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C928
 Collet & Chuck Set - 20 Piece



M3301
 Metric HSS Slot Drill & End Mill Set - 10 Piece



M3321
 Imperial HSS Slot Drill & End Mill Set - 10 Piece



M530
 Universal Milling Kit - 4 Piece



M540
 Face Mill Arbor



R004
 Vertex Super Indexing Head



R006
 Vertex Rotary Table



M184
 Precision Boring Head



M197
 Boring Head Shank



M182
 Precision Boring Head Kit



M183
 Precision Boring Head Kit



M193
 Boring Head Shank



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M250
 Parallel Set - 8 Piece



M252
 Parallel Set - 18 Piece



M243
 Angle Plate - Precision Ground



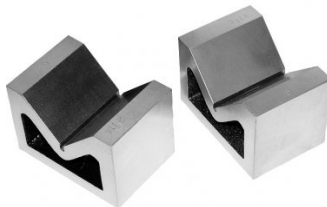
M242
 Angle Plate - Precision Ground



V010
 Alloy Steel Vee Block



V006
 Cast Iron Vee Block



S090A
 Soluble Metal Cutting Fluid - 1 Litre



S090
 Soluble Metal Cutting Fluid - 5 Litre



S076
 Cutting Tool Lubricant Fluid - 500ml



S077
 Drilling, Tapping & Cutting Tool Lubricant Spray - 400g



S075
 Cutting Tool Lubricant Paste - 200g

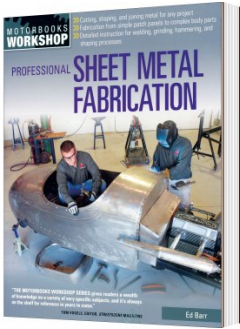


S074
 Cutting Tool Lubricant Paste - 500g

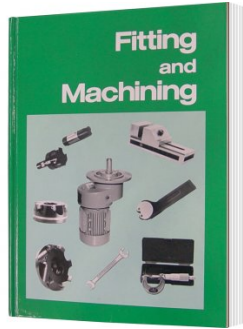


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L3455
 Professional Sheet Metal
 Fabrication Book



L341
 Fitting and Machining Technical
 Book



L300
 Magnetic Swarf Remover



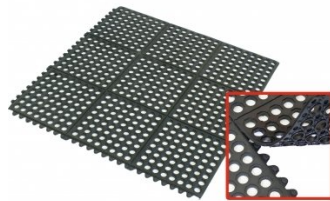
M9991
 Magnetic Floor Sweeper



M800
 Rubber Mat - Anti-Fatigue



M805
 Rubber Mat - Anti-Fatigue



O000
 SpillFix Universal Organic
 Absorbent



O043
 Rust & Corrosion Preventive



O042
 General Purpose Lubricant &
 Corrosion Inhibitor



O040
 Rust & Corrosion Preventive



O044
 Rust & Corrosion Preventive

