

Product Brochure For M160D

Workshop Turret Milling Machine - HM-50

Table Travel: (X) - 600mm (Y) - 200mm (Z) - 340mm

Includes Digital Readout System, Vice & Collet Chuck System



ORDER CODE:	M160D
MODEL:	HM-50
Digital Readout:	3-Axis Digital Readout
Type:	Vertical
Table Size (mm):	1000 x 240
Column Type:	~
Spindle Taper - Vertical:	NT30
Spindle Taper - Horizontal:	~
Longitudinal Travel (X-Axis) (mm):	600*
Cross Travel (Y-Axis) (mm):	200*
Vertical Travel (Z-Axis) (mm):	340
Type of Slides:	Dovetail
Ram Travel (mm):	340
Spindle to Table (mm):	430
Spindle to Base:	~
Spindle Travel / Diameter (mm):	125 / 90
Throat Depth (max.) (mm):	600
Tilting Head (Left ~ Right):	±90°
Tilting Head (Forward ~ Back):	Fixed
Drilling Capacity (mm):	30
End Milling Capacity (mm):	25
Face Milling Capacity (mm):	80
Power Feed - Quill (mm/rev):	Manual
Power Feed - Longitudinal (X-Axis) (mm/min):	20 - 2000
Power Feed - Cross (Y-Axis) (mm/min):	Optional *
Power Feed - Vertical (Z-Axis) (mm/min):	Optional *
Table T-Slot Size (inch / mm):	14
Work Table Load Capacity (kg):	175
Spindle Speeds Vertical (No./ rpm):	9 (220 - 2400)
Spindle Speeds Horizontal (No./ rpm):	~
Spindle Speeds - Universal Head:	~
Motor Power - Vertical Spindle (kW / hp):	1.5 / 2
Motor Power - Horizontal Spindle (kW / hp):	~
Motor Power - Universal Head:	~
Voltage / Amperage (V / amp):	240 / 10
Nett Weight (kg):	850

Description

A well-built entry level turret milling / drilling machine with a powerful continuous-load 1.5kW / 2hp motor, intended for trade use. The work table is precision made with adjustable dovetail guides and is recognised for its 600mm X axis by 200mm Y axis travel. There is a three armed handle on the side for drilling also incorporating a fine feed control hand wheel on the front for milling. The screwed belt guard covers on each side of the head offer secure safety whilst providing easy access to the belts and pulleys for speed changing.

Other features include 3 axis digital readout system, taper roller bearing support for the spindle, easy-to-read drilling depth stop, low voltage work light, 150mm machine vice, 8 piece metric collet chuck set, coolant system, X axis power feed unit, drill chuck, 2 & 3 morse taper adaptors. The combination of generous sized vertical support and rugged cast iron construction throughout reduces vibration and guarantees accurate and chatter-free operation.

Features

- 3 Axis digital readout system
- Mill head tilts to ±90° left to right
- 340mm horizontally sliding and rotating ram
- NT30 vertical spindle is hardened and ground
- Precision-ground dovetail slide-ways and table
- Precision milling table incorporating machined T-slots

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- Rear concertina slide-way cover
- Forward and reverse on/off switch
- Fine hand wheel operated quill feed
- Swarf & splash tray
- Spindle lock for quill
- Metric dial graduations @ 0.02mm for X , Y & Z-Axis
- Vertical quill hand-wheel dial graduations @ 0.05mm
- All slides utilise dovetail construction for maximum rigidity
- * Note: X & Y travels maybe reduced due to digital readout scales and safety stops
- * Note: Optional Y & Z power feeds require additional parts & fitting (not included)

Includes

- 3 Axis digital readout system
- X-Axis power feed
- Safety cutter guard
- Swarf tray
- Coolant system
- Halogen lamp
- 150mm machine vice
- Drill chuck & arbor
- 2 & 3MT adaptors
- 8-piece metric collet chuck set (4-16mm)

Specific Features



Left View



Head Left View



Head Right View



3-Axis Digital Readout System



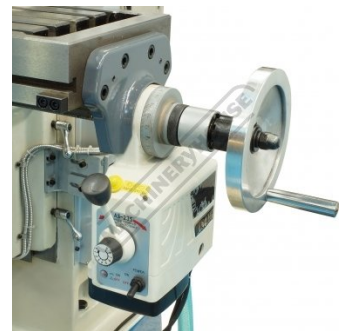
Quill Feed Handle and Fine Feed Dial



Quill Fine Feed Handle

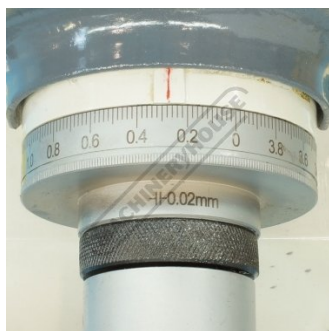


Quill Handle Lock



X-Axis Power Feed with Rapid

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X-Axis Dial



Y-Axis Dial



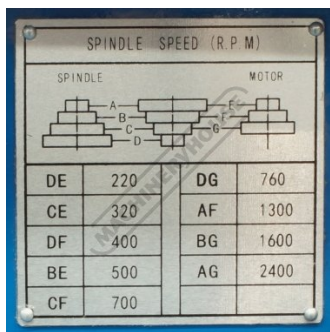
Knee Feed Handle



Knee Feed Dial



Table Feed Limit Switches



Spindle Speed Chart



Control Panel



Halogen Work Light and Coolant Hose



Coolant System



Concertina Slide Way Cover



Tilting Head Scale



Adjustable Swivel and Sliding Ram



Machine Vice



Accessories included, 150mm Vice, Metric Collet Chuck Set, Drill Chuck and Arbor, Morse Taper Adaptors

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Recommended Accessories

M229

Power Feed Unit



V106

Vertex K-Type Milling Vice



C0965

Clamp Kit 58 piece - Workshop Series



C9245

Collet & Chuck Set - 8 Piece



C928

Collet & Chuck Set - 20 Piece



M3301

Metric HSS Slot Drill & End Mill Set - 10 Piece



M3321

Imperial HSS Slot Drill & End Mill Set - 10 Piece



M530

Universal Milling Kit - 4 Piece



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M540

Face Mill Arbor



R004

Vertex Super Indexing Head



R006

Vertex Rotary Table



M184

Precision Boring Head



M197

Boring Head Shank



M182

Precision Boring Head Kit



M183

Precision Boring Head Kit



M193

Boring Head Shank



M250

Parallel Set - 8 Piece



M252

Parallel Set - 18 Piece



M243

Angle Plate - Precision Ground



M242

Angle Plate - Precision Ground



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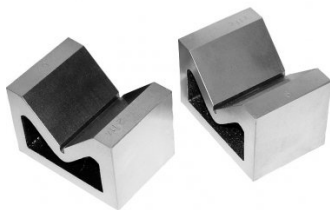
V010

Alloy Steel Vee Block



V006

Cast Iron Vee Block



S090A

Soluble Metal Cutting Fluid - 1 Litre



S090

Soluble Metal Cutting Fluid - 5 Litre



S076

Cutting Tool Lubricant Fluid - 500ml



S077

Drilling, Tapping & Cutting Tool Lubricant Spray - 400g



S075

Cutting Tool Lubricant Paste - 200g



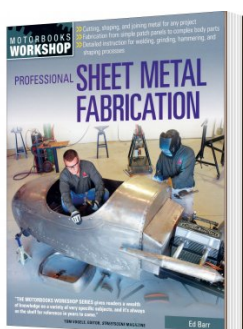
S074

Cutting Tool Lubricant Paste - 500g



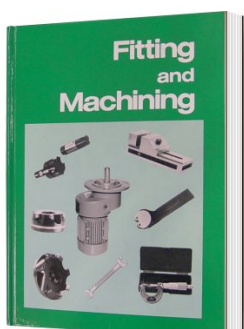
L3455

Professional Sheet Metal Fabrication Book



L341

Fitting and Machining Technical Book



L300

Magnetic Swarf Remover



M9991

Magnetic Floor Sweeper



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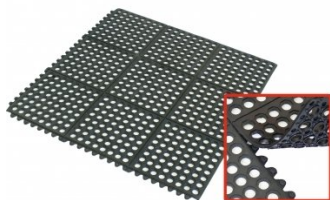
M800

Rubber Mat - Anti-Fatigue



M805

Rubber Mat - Anti-Fatigue



O000

SpillFix Universal Organic Absorbent



O043

Rust & Corrosion Preventive



O042

General Purpose Lubricant & Corrosion Inhibitor



O040

Rust & Corrosion Preventive



O044

Rust & Corrosion Preventive

