

## Product Brochure For L78261

# Sheet Fiber Laser Cutting - Performance Series - BODOR P6 CE 12kW

6500 x 2500mm Table

Includes Automatic Sheet Exchange Tables

## Please Call



bodor



|                                     |                            |
|-------------------------------------|----------------------------|
| ORDER CODE:                         | L78261                     |
| MODEL:                              | P series P6-12kW           |
| Laser Power (kW):                   | 12                         |
| Cutting Table Capacity (mm):        | 6500 x 2500                |
| Max acceleration (G):               | 2.8                        |
| Positioning accuracy (mm):          | ±0.05                      |
| Repeatability (mm):                 | ±0.02                      |
| Compound Rapid speed (m/min):       | 200                        |
| Z axis travel (mm):                 | 350                        |
| Laser Type:                         | Fiber Laser                |
| Laser Source:                       | BodorPower                 |
| Laser Head:                         | BodorGenius                |
| Control System:                     | BodorThinker               |
| Transfer Table - Motorised:         | Yes                        |
| Max. Load Capacity Per Table (kg):  | 5100                       |
| Active Obstacle Avoidance:          | Yes                        |
| One-Click Processing:               | Yes                        |
| Visual Collision Avoidance:         | Yes                        |
| Intelligent Remnant Layout:         | Yes                        |
| Lightning Piercing:                 | Yes                        |
| High Speed Cutting Expert Database: | Yes                        |
| Auto Focus Laser Head:              | Yes                        |
| One Second Edge Search:             | Yes                        |
| Automatic Nozzle Change:            | Yes 8 Nozzles              |
| Automatic Nozzle Cleaning:          | Yes                        |
| Anti-Burning Mineral Casting Plate: | Yes                        |
| Nesting Software:                   | Yes -Compatible with Tekla |
| Drawing File (Type):                | G Code, DXF,DWD,PLT,ENG    |
| Water Chiller:                      | Yes                        |
| Bevel Cutting:                      | Optional                   |
| Nett Weight (kg):                   | 16600                      |
| Machine Size (mm):                  | 16154 x 3872 x 2396        |

## Description

The Bodor P Series sheet metal laser cutting machines are the epitome of cutting-edge laser technology and outstanding performance. Craftsmanship, automation features, and safety measures have been finely tuned in our P Series to provide an unparalleled cutting experience. High performance for your high efficiency

## Features

- Camera edge finding - Camera edge searching ensures rapid material positioning and focus calibration. with an optical camera, the system automatically identifies the material's position and then locates its vertices and angular offset. This visual and algorithmic innovation simplifies operating procedures , largely reducing working time.
- Visual collision avoidance - Our intelligent visual collision avoidance technology is able to detect motions and signal warnings to prevent possible collisions. You can select either high or low sensitivity modes to ensure operator's safety, no longer worrying about safety issues
- Active obstacle avoidance system - BodorGenius, Bodor's intelligent laser head, uses sensors and algorithms to detect potential obstacles like tilting parts and automatically avoids a potential collision. It largely ensures the stability as well as operating efficiency in the cutting process.
- Semi-Automatic nozzle changer P series machine can replace nozzles without any human intervention. It also provides automated nozzle cleaning.
- Anti-burning mineral casting - Bodor's newly developed anti-burning casting material provides numerous advantages in slag removal, operations, and modular design. When in use, material residue automatically separates from the anti-burning plate, largely lowering maintenance costs and offering better durability. Its lightweight structure as well makes it easy to replace.
- Lightning piercing - The technology offers rapid, precise piercing with reduced time. It features monitored processes for efficiency, automatic focus adjustment for seamless piercing, and integration with Bodor Genius. This enables quick piercing in sync with the cutting head's movement, optimizing operations for medium-thick plates without additional time or motion.
- Intelligent remnant layout - To achieve maximum material utilization, all you need to do is use the top camera or uploading pictures of the remnant to the control system with your mobile phone. P series is able to automatically finish positioning as well as nesting. The higher the

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- percentage of utilization, the more economical the process. Enjoy the benefits of significantly increased cost savings.
- Auto Focus - Applicable to various focal lengths, which are controlled by machine tool control system. Focal point will be automatically adjusted in cutting process to achieve the best cutting effect of different thicknesses sheets metal.
- Nesting software - Auto nest up to 50 individual parts, ensuring maximum efficiency and less waste.

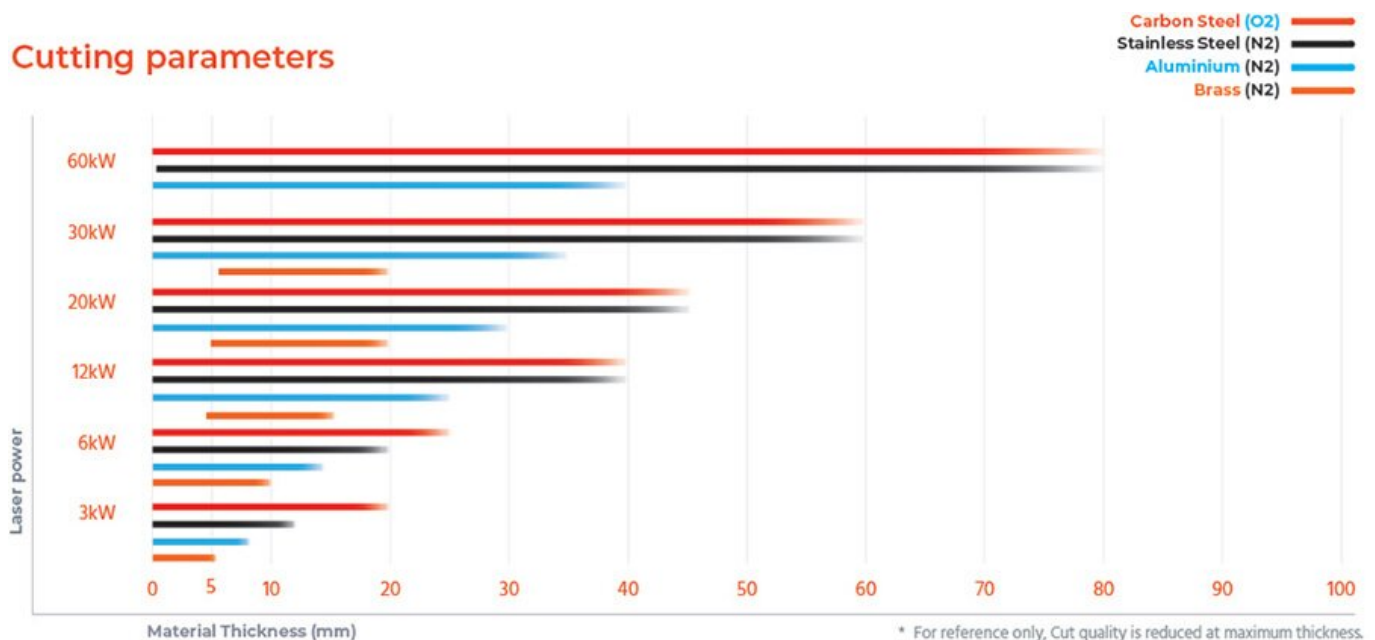
### Includes

- Bodor's Genius: cutting head with programmable motorised lens and Collision Protection
- Bodor Power: is the backbone of any laser cutting system, and BodorPower takes it to the next level. This original laser source is the key to Bodor's high power processing (up to 60kW). It ensures longer lifespans, safer operations, and superior cutting results of every Bodor cutting machine.
- BodorThinker: serves as the intelligent core of Bodor's laser cutting solutions. This control system integrates seamlessly with MES and ERP systems, facilitating automated production process management and information exchange through standardised communication protocols.
- Semi-Auto nozzle changer
- Full Class one laser safety enclosure with door interlocks
- Cutting view camera
- 21" LCD Touch screen
- Local Service and Support
- Oxygen & Nitrogen Regulators with hoses
- \*12 month warranty on machine parts & labor
- Commissioning & Testing Included (Metro Areas)
- Comprehensive Operator Training Included (Metro Areas)
- \*Five year factory warranty on - Bodor Thinker Control System, Bodor Power Laser Source, Bodor Genius Laser Head.

### Optional Accessories

- MMF-8L - Laser Fume Extraction 11kW (W2725)
- Bevel Cutting: The bevel cutting option of P series enables the production of high-precision bevel cuts in +/- 45 degrees, optimizing subsequent assembly procedures and welding performance while lowering production. (Available cuts include A-cut bevel, V-cut bevel, Top Y-cut bevel, X-cut bevel, and K-cut bevel) Note: Active anti-collision function, Nozzle changer, lightning perforation, not available with this option
- iTrans Full Automatic Loading and Unloading System

## Cutting parameters



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### Specific Features



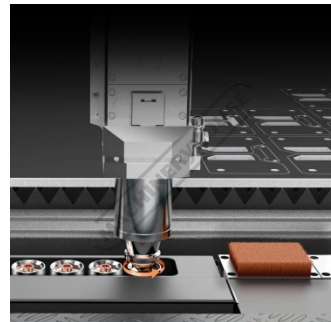
Machine Side



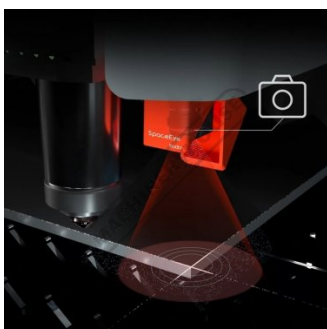
Machine Inside



Front View



Nozzel Change & Cleaning



One-second edge finding



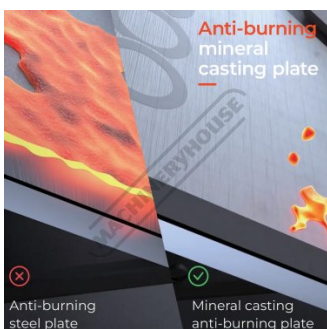
Active obstacle avoidance



Intelligent remnant layout



Visual collision avoidance



Anti burning mineral casting plate



One click processing



Lightning piercing



Optional Bevel Cut

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### Recommended Accessories

#### W2725

Laser Fume Extraction



#### C5401

High Pressure Rotary Screw  
Compressor for Fiber Laser  
Cutting



#### C5051

Pilot Air Compressor

