Sydney: (02) 9890 9111
Brisbane: (07) 3715 2200
Melbourne: (03) 9212 4422
Perth: (08) 9373 9999
Adelaide: (08) 9373 9969
sales@machineryhouse.com.au
www.machineryhouse.com.au

Product Brochure For L764

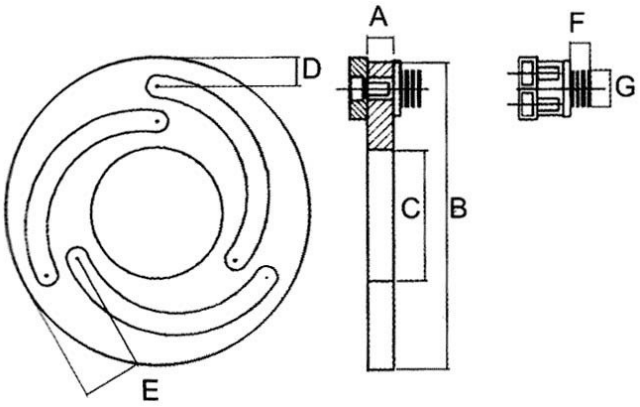
Lathe - Boring Ring for Chuck Soft Jaws

Ø12" (Ø315mm)

Ex GST	Inc GST
$470.00	$517.00

ORDER CODE:	L764
Size (inch):	12"
A (mm):	15
B (mm):	316
C (mm):	188
D (mm):	21
E (mm):	50
F (mm):	9
G (mm):	21.5
Nett Weight (kg):	6





Made in Taiwan

1 YEAR WARRANTY

Description

To suit any lathe that uses soft jaws. The ring is used to hold the jaws in place so the the soft jaws can be machined to a certain size.

Material SCM440

Features

- Maintains a high level of accuracy
- The operation process is as follows
- 1. Set the jaws to the correct position that will allow the diameter required to be machined.
- 2. Adjust the boring ring so that the pins are located in the recessed hols in the jaws.
- 3. Lock the chuck so that the boring ring is clamped.
- 4. Machine the jaws to the required size.
- 5. Unlock the chuck and remove the boring ring
- 6. If the process is followed the jaws will repeat the accuracy each time the chuck is closed onto the work piece.