

Product Brochure For L613D

Centre Lathe - CL-560A

Ø560 x 2000mm Turning Capacity - Ø105mm Spindle Bore
 Includes Digital Readout System, Quick Change Toolpost & Taper Turning Attachment



ORDER CODE:	L613D
MODEL:	CL-560A
Swing Over Bed (mm):	560
Distance Between Centres (mm):	2000
Spindle Bore (mm):	105
Swing In Gap (mm):	785
Swing Over Cross-slide (mm):	355
Digital Readout System Fitted:	Yes
Quick Change Toolpost Fitted:	Yes
Leadscrew Covers Fitted:	Yes
Taper Turning Attachment:	Yes
Coolant System:	Yes
Tool Height To Suit (mm):	25
Centre Height (mm):	280
Spindle Nose Size or Type:	D1-8 Camlock
Bed Width (mm):	350
Headstock Spindle Taper (MT):	7
Tailstock Taper (MT):	5
Cross Slide Travel (mm):	327
Compound Slide Travel (mm):	130
Leadscrew Type:	Metric
Metric Cross Feed (X-Axis) (mm/rev):	0.014-0.784
Imperial Cross Feed (X-Axis) (inch/rev):	~
Metric Longitudinal Feed (Z-Axis) (mm/rev):	0.031-1.70
Imperial Longitudinal Feed (Z-Axis) (inch/rev):	~
Metric Thread Steps & Pitch (No. / mm):	41 (0.1 - 14)
Imperial Thread Steps & TPI (No. / TPI):	60 (2 - 112)
3 Jaw Chuck Diameter (mm):	315
4 Jaw Chuck Diameter (mm):	350
Spindle Steps / Speeds (No. / rpm):	12 (25 - 1600)
Motor Power (kW / hp):	7.5 / 10
Voltage / Amperage (V / amp):	415
Nett Weight (kg):	3000

Features

- 2 axis digital readout system
- Quick change toolpost
- Large 105mm spindle bore
- Taper turning attachment fitted to saddle
- Triple bearings supporting headstock spindle
- Adjustable taper roller bearings providing spindle accuracy
- Precision 'V'-beds & headstock gears are all hardened & ground
- One piece cast iron base increases rigidity
- Overload protection on drive motor and coolant system
- Universal enclosed gearbox incorporating metric & imperial thread capabilities
- Inching button incorporated on the control panel for convenient spindle speed selection
- Foot operated spindle brake with safety cut out switch
- 350mm wide induction hardened heavy duty cast iron bed
- Removable gap bed allowing workpiece to swing up to 785mm
- Chuck guard fitted with safety micro switch
- Powered longitudinal and cross feeds
- Adjustable 4 position length-stop mechanism for accurate repetitive operation
- Micro adjustable saddle stop
- Dual calibrated cross feed dial incorporating metric & imperial graduations
- Coolant system with flexible hose enabling operator to manipulate flow direction
- Oil level sight glass for headstock and gearbox
- Lubrication pump on saddle oiling slides

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- Low voltage halogen work light
- D1-8 camlock spindle for quick chuck removal
- 12 spindle speeds from 25-1600rpm
- 7.5kW / 10HP 415V main motor

Includes

- 2 axis digital readout system
- Taper turning attachment
- Quick change toolpost
- Concertina leadscrew covers
- 315mm 3-jaw chuck with reverse jaws
- 350mm 4-jaw chuck
- 400mm face plate
- Fixed steady with roller bearings
- Travelling steady with brass guides
- Dead centres
- Thread chasing dial
- Foot brake
- Coolant system
- LED Work light
- Rear splash guard
- Spindle reducing bush

Specific Features



Front View



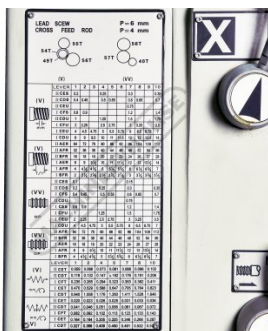
2 Axis Digital Readout System



Safety Chuck Guard



Speed Selection Levers and Feed Levers



Feed Chart



Feed Levers



Removable Gap Bedway



Hardened and Ground Bed

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Taper Turning Attachment



Saddle Front View



LED Worklight and Coolant Hose



Fixed Steady with Roller Bearings



Travelling Steady with Brass Guides



Leadscrew Cover



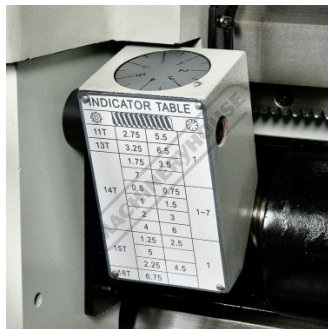
Quick Change Toolpost



Saddle Safety Guard



4 Position Adjustable Length Stop



Thread Chasing Dial



Saddle Controls



Saddle Dial



Compound Slide Dial with Dual Graduations



Cross Feed Dial with Dual Graduations



Tailstock



Tailstock Quill Graduations

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Tailstock Dial With Dual Graduations

Recommended Accessories

L048

Right Hand Turning Tool Holder

L049

Left Hand Turning Tool Holder

L041

Right Hand Turning Tool Holder

L042

Left Hand Turning Tool Holder



L453

Lathe Turning Tool Kit - 3 piece Insert Type

L459

Lathe Threading Tool Kit - Insert Type

L467

Professional Lathe Parting Tool Kit - Insert Type

C046

4MT Pipe Centre - 70° Cone



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C290

Heavy Duty Drill Chuck - Keyed Type



C294

Industrial Drill Chuck - Keyless Type



D454A

4MT x JT3 Drill Chuck Arbor



D424

Drill Sleeve - Morse Taper



D422

Drill Sleeve - Morse Taper



D1272

Metric 135° Precision HSS Drill Set - 25 Piece



D1282

Imperial 135° Precision HSS Drill Set - 29 Piece



D126

Metric 135° Precision HSS Drill Set - 170 Pieces



D119

Metric 2MT HSS Drill Set



S090A

Soluble Metal Cutting Fluid - 1 Litre



S090

Soluble Metal Cutting Fluid - 5 Litre



S076

Cutting Tool Lubricant Fluid - 500ml



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S077

Drilling, Tapping & Cutting Tool
 Lubricant Spray - 400g



S075

Cutting Tool Lubricant Paste -
 200g



S074

Cutting Tool Lubricant Paste -
 500g



S091

Soluble Metal Cutting Fluid - 20
 Litre



G660

Lathe Leadscrew Cover Kit



A358

Sky Hook Lifting Device



A358A

Chuck Hook



L300

Magnetic Swarf Remover



M9991

Magnetic Floor Sweeper



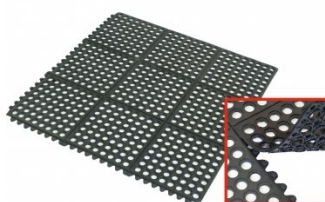
M800

Rubber Mat - Anti-Fatigue



M805

Rubber Mat - Anti-Fatigue



O000

SpillFix Universal Organic
 Absorbent



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O043

Rust & Corrosion Preventive



O042

General Purpose Lubricant & Corrosion Inhibitor



O040

Rust & Corrosion Preventive



O044

Rust & Corrosion Preventive

