

Product Brochure For L605D

Centre Lathe - CL-60B

Ø460 x 1500mm Turning Capacity - Ø80mm Spindle Bore
 Includes Digital Readout System, Quick Change Toolpost & Taper Turning Attachment



ORDER CODE:	L605D
MODEL:	CL-60B
Swing Over Bed (mm):	460
Distance Between Centres (mm):	1500
Spindle Bore (mm):	80
Swing In Gap (mm):	690
Swing Over Cross-slide (mm):	270
Digital Readout System Fitted:	Yes
Quick Change Toolpost Fitted:	Yes
Leadscrew Covers Fitted:	Yes
Taper Turning Attachment:	Yes
Coolant System:	Yes
Tool Height To Suit (mm):	25
Centre Height (mm):	230
Spindle Nose Size or Type:	D1-8 Camlock
Bed Width (mm):	300
Headstock Spindle Taper (MT):	7
Tailstock Taper (MT):	4
Cross Slide Travel (mm):	290
Compound Slide Travel (mm):	140
Leadscrew Type:	Metric
Metric Cross Feed (X-Axis) (mm/rev):	0.014 - 0.784
Imperial Cross Feed (X-Axis) (inch/rev):	~
Metric Longitudinal Feed (Z-Axis) (mm/rev):	0.031 - 1.70
Imperial Longitudinal Feed (Z-Axis) (inch/rev):	~
Metric Thread Steps & Pitch (No. / mm):	41 (0.1 - 14)
Imperial Thread Steps & TPI (No. / TPI):	60 (2 - 112)
3 Jaw Chuck Diameter (mm):	250
4 Jaw Chuck Diameter (mm):	320
Spindle Steps / Speeds (No. / rpm):	12 (25 - 1700)
Motor Power (kW / hp):	5.5 / 7.5
Voltage / Amperage (V / amp):	415
Nett Weight (kg):	2150

Features

- 2 Axis digital readout system
- Quick change toolpost
- Taper turning attachment fitted to saddle
- Triple bearings supporting headstock spindle
- Adjustable taper roller bearings providing spindle accuracy
- Precision 'V'-beds & headstock gears are all hardened & ground
- One piece cast iron base increases rigidity
- Overload protection on drive motor and coolant system
- Universal enclosed gearbox incorporating metric & imperial thread capabilities
- Inching button incorporated on the control panel for convenient spindle speed selection
- Foot operated spindle brake with safety cut out switch
- 300mm wide induction hardened heavy duty cast iron bed
- Removable gap bed allowing work piece to swing up to 690mm
- Chuck guard fitted with safety micro switch
- Powered longitudinal and cross feeds
- Adjustable 4 position length-stop mechanism for accurate repetitive operation
- Micro adjustable saddle stop
- Dual calibrated dials incorporating metric & imperial graduations
- Coolant system with flexible hose enabling operator to manipulate flow direction
- Oil sight glass for head stock and gearbox
- Low voltage halogen work light
- Lubrication pump on saddle oiling slides

Product Brochure For L605D

- D1-8 camlock spindle for quick chuck removal
- 12 spindle speeds from 25-1700rpm
- Large 80mm spindle bore
- 5.5kW / 7.5HP 415V main motor

Includes

- 2 Axis digital readout system
- Taper turning attachment
- Quick change toolpost
- Concertina leadscrew covers
- 250mm 3-jaw chuck with reverse jaws
- 320mm 4-jaw chuck
- 400mm face plate
- Fixed steady with roller bearings
- Travelling steady with brass guides
- Dead centres
- Thread chasing dial
- Foot brake
- Coolant system
- Work light
- Rear splash guard
- Spindle reducing bush

Specific Features



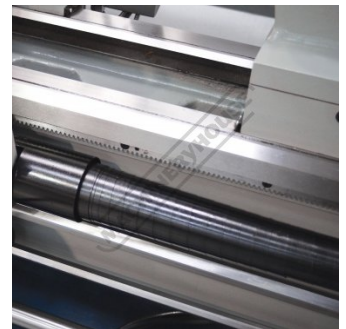
Left View



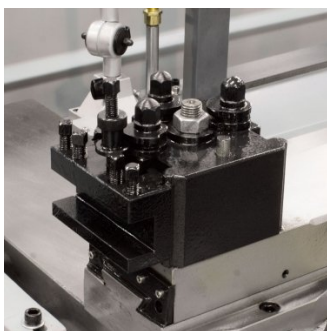
Front View



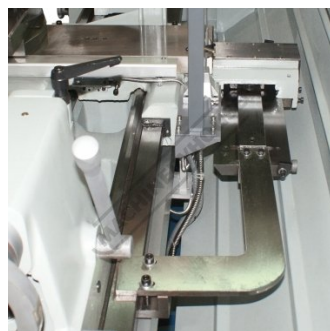
Digital Readout



Leadscrew Covers



Quick Change Toolpost



Taper Turning Attachment

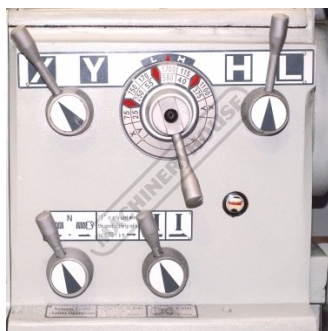


Taper Turning Attachment Scale



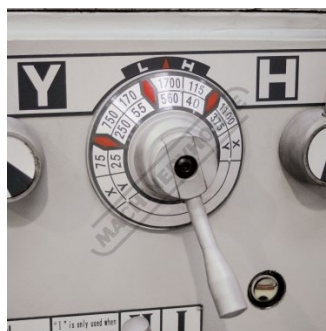
Foot Brake

sales@machineryhouse.com.au
www.machineryhouse.com.au



Headstock

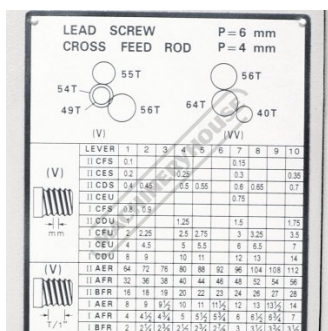
Speed Selection Levers



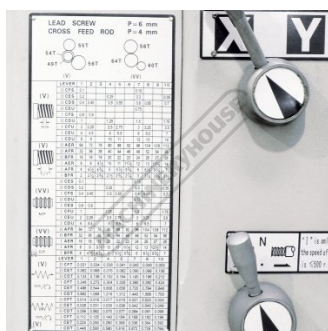
Speed Selector Lever



Feed Selection Levers



Metric & Imperial Thread Chart



Thread Charts

[illegible]

Feed Chart



Chuck Guard



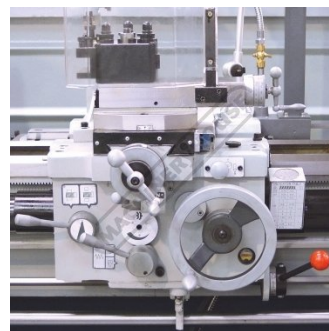
Removable Gap Bed Way



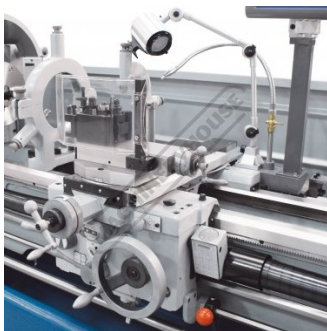
Saddle Stop



Saddle Left View



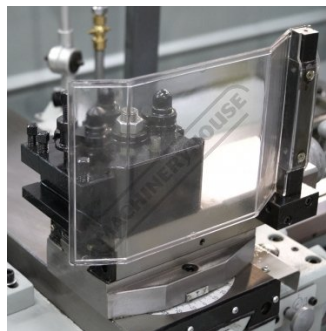
Saddle Front View



Saddle Right View



Light Collant Nozzle

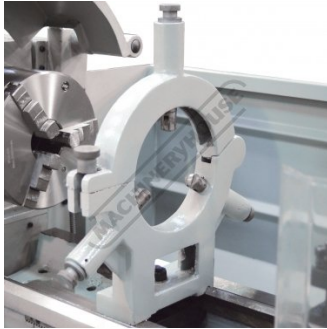


Quick Change Toolpost Guard



2 Point Travelling Steady

Product Brochure For L605D



3 Point Fixed Steady



Feed and Threading Engagement Levers



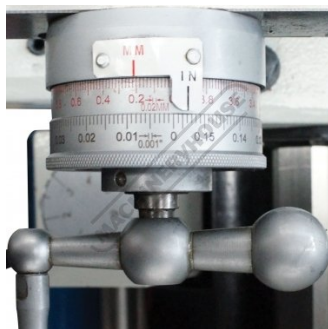
Swivel Compound Slide



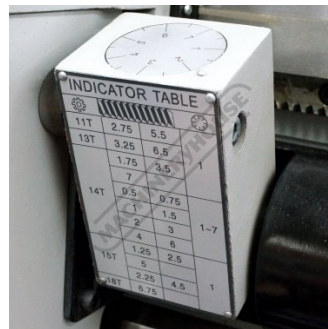
Cross Feed Dial Graduations



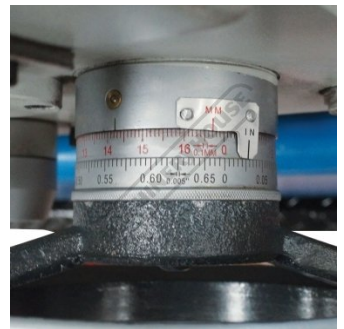
One Shot Lubrication



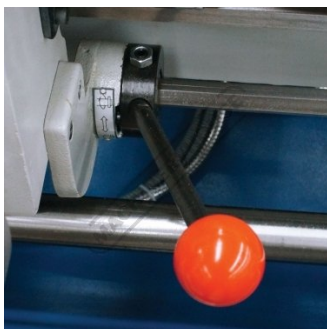
Compound Slide Dial Graduations



Thread Chasing Dial



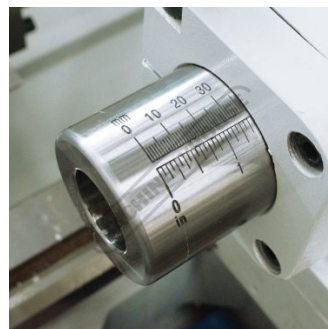
Saddle Hand Wheel Graduations



Spindle Engagement lever



Tailstock



Tailstock Quill Graduations



Tailstock Handle Graduations



Tailstock Adjustment



Hardened and Ground Bed



4 Position Length Stop Mechanism

Product Brochure For L605D

Recommended Accessories

L048

Right Hand Turning Tool Holder



L049

Left Hand Turning Tool Holder



L041

Right Hand Turning Tool Holder



L042

Left Hand Turning Tool Holder



L453

Lathe Turning Tool Kit - 3 piece
Insert Type



L459

Lathe Threading Tool Kit - Insert
Type



L467

Professional Lathe Parting Tool
Kit - Insert Type



C054

4MT Live Centre



Product Brochure For L605D

C046

4MT Pipe Centre - 70° Cone



C290

Heavy Duty Drill Chuck - Keyed Type



C294

Industrial Drill Chuck - Keyless Type



D454A

4MT x JT3 Drill Chuck Arbor



D424

Drill Sleeve - Morse Taper



D422

Drill Sleeve - Morse Taper



D1272

Metric 135° Precision HSS Drill Set - 25 Piece



D1282

Imperial 135° Precision HSS Drill Set - 29 Piece



D126

Metric 135° Precision HSS Drill Set - 170 Pieces



D119

Metric 2MT HSS Drill Set



S090A

Soluble Metal Cutting Fluid - 1 Litre



S090

Soluble Metal Cutting Fluid - 5 Litre



Product Brochure For L605D

S076

Cutting Tool Lubricant Fluid - 500ml



S077

Drilling, Tapping & Cutting Tool Lubricant Spray - 400g



S075

Cutting Tool Lubricant Paste - 200g



S074

Cutting Tool Lubricant Paste - 500g



S091

Soluble Metal Cutting Fluid - 20 Litre



G662

Lathe Leadscrew Cover Kit



A358

Sky Hook Lifting Device



A358A

Chuck Hook



L300

Magnetic Swarf Remover



M9991

Magnetic Floor Sweeper



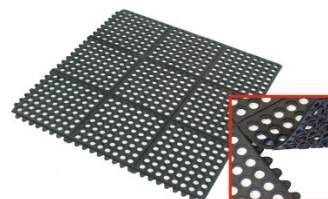
M800

Rubber Mat - Anti-Fatigue



M805

Rubber Mat - Anti-Fatigue



Product Brochure For L605D

O000

SpillFix Universal Organic
Absorbent



O043

Rust & Corrosion Preventive



O042

General Purpose Lubricant &
Corrosion Inhibitor



O040

Rust & Corrosion Preventive



O044

Rust & Corrosion Preventive

